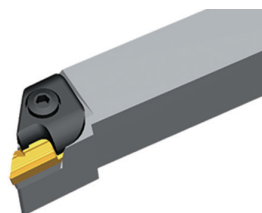
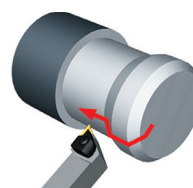
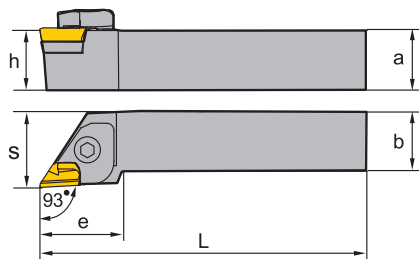


KNUX** holder C-Clamping

CKJNR/L Kr: 93°



Right hand style



Article	*	Stock		Dimensions [mm]						Inserts
		R	L	a	b	L	h	s	e	
CKJNL2525M16		●		25	25	150	25	32	32	KNUX1604**L
CKJNL3232P16		●		32	32	170	32	40	32	KNUX1604**L
CKJNL4040R16		●		40	40	200	40	50	32	KNUX1604**L
CKJNR2525M16		●		25	25	150	25	32	32	KNUX1604**R
CKJNR3232P16		●		32	32	170	32	40	32	KNUX1604**R
CKJNR4040R16		○		40	40	200	40	50	32	KNUX1604**R

● Ex stock ○ On demand

* With internal cooling

Spare parts			
	Insert	KNUX1604**L	KNUX1604**R
	h	25-40	25-40
	Clamp	C6L1T	C6R1T
	Dowel pin	P0515	P0515
	Screw (clamp)	CM6×25A (7.0 Nm)	CM6×25A (7.0 Nm)
	Screw (shim)	SM3×10B	SM3×10B
	Shim		K16CC
	Shim	K16CCL	
	Spring (clamp)	SPR1	SPR1
	Spring (dowel pin)	SPR2	SPR2
	Wrench (clamp)	WH40L	WH40L
	Wrench (shim)	WH20L	WH20L

Insert



Finishing

A100

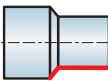
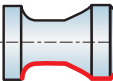
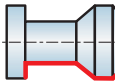
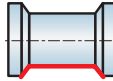
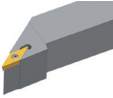
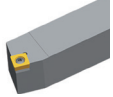
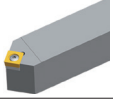
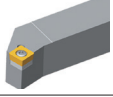
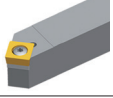
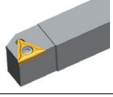
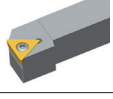
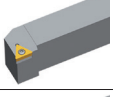
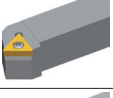
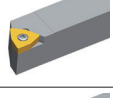
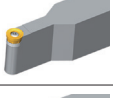
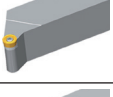
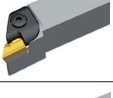
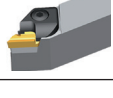
System code > A194

Grade selection > A40

Technical info > A447

Cutting data > A324

External turning tool holders

Tool holder		Application					Workpiece		Page
		External machining	Facing	Profiling	Profiling	Profiling	Stable	Unstable	
									
S	SVJCR/L 93° 								A244
	SSBCR/L 75° 								A245
	SSDCN 45° 								A246
	SSKCR/L 75° 								A247
	SSSCR/L 45° 								A248
	STACR/L 90° 								A249
	STFCR/L 91° 								A250
	STGCR/L 91° 								A251
	STTCR/L 60° 								A252
	SWACR/L 90° 								A253
	SRDCN - 								A254
	SRGCR/L - 								A255
C	CKJNR/L 93° 								A256
	CKNNR/L 63° 								A257

 Recommended

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Turning

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Milling

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P C L N L 25 25 M 12

1 2 3 4 5 6 7 8 9

Turning

B

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Drilling

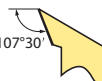
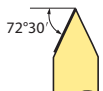
D

Technical Information

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Clamping system			Insert shape	
Code	Description			
P	Système de serrage à levier		C	
M	Serrage à bride et levier		D	
S	Système de serrage à vis		R	
C/J	Serrage par bride		S	
D	Serrage double		T	
			V	
			W	
1			2	

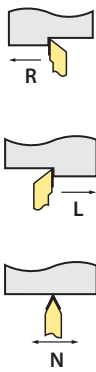
Tool holder type and entering angle				
				
A	B	C	D	E
				
F	G	H	J	K
				
L	M	N	O	P
				
Q	R	S	T	U
				
V	W	X		

Clearance angle	
B 	C 
D 	E 
N 	P 

3

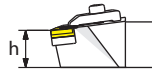
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Cutting direction



5

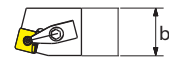
Shank height h [mm]



Code	h
12	12
16	16
20	20
25	25
32	32
40	40
50	50

6

Shank width b [mm]



Code	b
12	12
16	16
20	20
25	25
32	32
40	40
50	50

7

Holder length L [mm]



Code	L
H	100
K	125
M	150
P	170
Q	180
R	200
S	250
T	300

8

Cutting edge length l [mm]

Insert shape

I.C [mm]	Insert shape						
							
	C	D	R	S	T	V	W
5,56	09						
6,35	06	07	11				
9,525	09	11	09	09	16	16	06
12,7	12	15	12	12	22	22	08
15,875	16	19	15	15	27		
19,05	19	19		19	33		
25,4	25	25		25	44		
32	32						

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