 : p. 119 Unit :mm

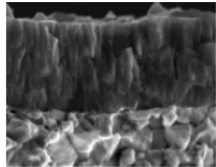
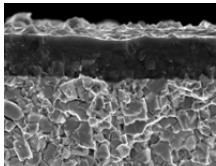
Designation	EDP 5700..		CW	DAXIN	DAXX	CDX	H (= HF)	B	LF	WF	Insert
	R	L									
YTFR 25M-D034050-3T10A	0599	-	3	34	50	10	25	25	150	24	TD3..
YTFR 25M-D044060-3T15A	0600	-	3	44	60	15	25	25	150	24	
YTFR 25M-D054085-3T15A	0601	-	3	54	85	15	25	25	150	24	
YTFR 25M-D034050-4T15A	0602	-	4	34	50	15	25	25	150	23.6	TD4..
YTFR 25M-D042060-4T15A	0603	-	4	42	60	15	25	25	150	23.6	
YTFR 25M-D052072-4T20A	0604	-	4	52	72	20	25	25	150	23.6	
YTFR 25M-D064120-4T20A	0605	-	4	64	120	20	25	25	150	23.6	
YTFR 25M-D112200-4T20A	0606	-	4	112	200	20	25	25	150	23.6	
YTFR 25M-D200-4T20A	0607	-	4	200	-	20	25	25	150	23.6	

Series	Designation	Information	Screw	Ring	Wrench
YTFR	..S	Description	SHB-M6x1.0x25L	-	HL-05
		EDP	58000039	-	58000041

Parting & Grooving Overview

Parting & Groove Turn Grades









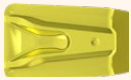



Parting and Grooving Grades		P Steel				M Stainless steel				K Cast iron			N Non Ferrous		S Super Alloy	
		P10	P20	P30	P40	M10	M20	M30	M40	K10	K20	K30	N10	N20	S10	S20
PVD	YG602G (YG602)		602G				602G				602G					602G
	YG603						603									

<p>YG602G (YG602)</p> <p>P20 - P35 M20 - M40</p> <p>K20 - K40 S15 - S25</p>	<p>PVD - TiAlN</p> 	<p>Universal grade for Parting & Groove Turn</p> <ul style="list-style-type: none"> Ultra Dense PVD Coating with optimal thermal resistance & strength Sub-Micron substrate designed for demanding application YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color) YG602 : First Choice for General Application (Violet Color)
<p>YG603</p> <p>M30 - M50</p>	<p>PVD - TiAlN</p> 	<p>PVD Parting & Grooving Grade for Stainless Steel</p> <ul style="list-style-type: none"> Ultra high toughness substrate and strong adhesion Excellent cutting edge strength and chipping resistance Stable machinability and tool life for stainless steel

Parting & Grooving Inserts

	TD. Series	<p>Inserts</p> <p>TDN, TDP, TDY</p>	2, 3, 4, 5
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Parting & Grooving Chipbreakers

Parting & Grooving	-P			<ul style="list-style-type: none"> For Parting & Deep Grooving For Low Feed Rate and Difficult to Cut Materials
	-N			<ul style="list-style-type: none"> For External Parting And Grooving For General Use
Turning & Grooving	-Y			<ul style="list-style-type: none"> For External Turning & Grooving For Medium feed rate
	NEW GL			<ul style="list-style-type: none"> For External, Internal turning and Grooving Face grooving and Face turning For low feed rate
	NEW GM			<ul style="list-style-type: none"> For External, Internal turning and Grooving First choice Face Grooving and Face turning For Medium feed rate
	NEW RG			<ul style="list-style-type: none"> For External, Internal turning and Grooving Full radius Insert for Profiling