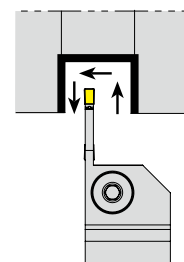
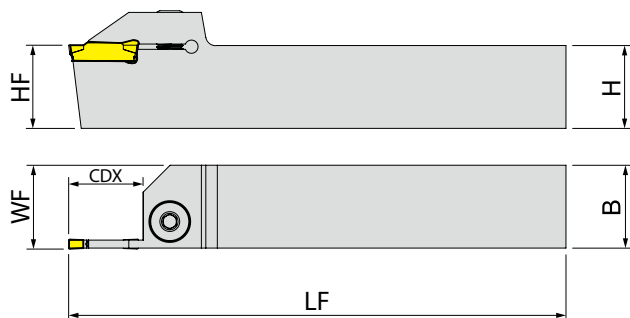



**External holders**



 : p. 119 Unit :mm

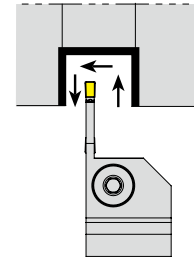
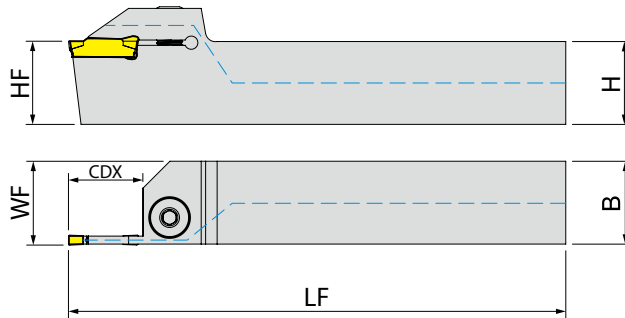
Designation	EDP 5700..		CW	CDX	H (= HF)	B	LF	WF	Insert
	R	L							
YTER/L 1212 - 2T15	0025	0024	2	15	12	12	100	12.3	TD.2..
YTER/L 1616 - 2T15	0027	0026	2	15	16	16	125	16.3	
YTER/L 2020 - 2T15	0030	0029	2	15	20	20	125	20.3	
YTER/L 2020 - 2T20	0032	0031	2	20	20	20	125	20.3	
YTER/L 2020 - 2T9	0028	-	2	9	20	20	125	20.3	
YTER/L 2525 - 2T17	0034	0033	2	17	25	25	150	25.3	
YTER/L 1212 - 3T15	0036	0035	3	15	12	12	100	12.4	TD.3..
YTER/L 1616 - 3T15	0038	0037	3	15	16	16	125	16.4	
YTER/L 2020 - 3T20	0040	0039	3	20	20	20	125	20.4	
YTER/L 2525 - 3T20	0044	0043	3	20	25	25	150	25.4	
YTER/L 2525 - 3T9	0042	0041	3	9	25	25	150	25.4	
YTER/L 3232 - 3T20	0045	-	3	20	32	32	170	32.4	TD.4..
YTER/L 2525 - 4T20	0047	0046	4	20	25	25	150	25.5	

▶ NEXT PAGE

Series	Designation	Information	Screw	Ring	Wrench
YTER/L	..2..	Description	YAKV-02-M6x22	YABPL-01	YAAL-03-3
		EDP	18000195	18000058	18000061
	..3../..4../..5..	Description	Y2004-M8x1x20	-	YAAL-05-4
		EDP	18000196	-	18000062

## Parting & Grooving - Holder - External

### External holders



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Unit : mm

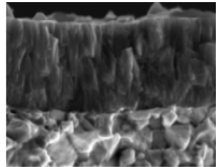
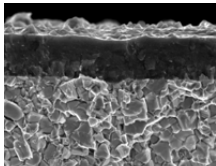
Designation		EDP 5700.. R L	CW	CDX	H (= HF)	B	LF	WF	Insert
YTER/L 1212-2T15-C	●	0194 0171	2	15	12	12	100	12.3	TD.2..
YTER/L 1616-2T15-C	●	0197 0174	2	15	16	16	125	16.3	
YTER/L 2020-2T15-C	●	0201 0178	2	15	20	20	125	20.3	
YTER/L 2020-2T17-C	●	0202	2	17	20	20	125	20.3	
YTER/L 2020-2T20-C	●	0203 0179	2	20	20	20	125	20.3	
YTER/L 2020-2T09-C	●	0204 0180	2	09	20	20	125	20.3	
YTER/L 2525-2T17-C	●	0208 0184	2	17	25	25	150	25.3	
YTER/L 1212-3T15-C	●	0196 0173	3	15	12	12	100	12.4	TD.3..
YTER/L 1616-3T15-C	●	0199 0176	3	15	16	16	125	16.4	
YTER/L 2020-3T20-C	●	0205 0181	3	20	20	20	125	20.4	
YTER/L 2020-3T25-C	●	0206 0182	3	25	20	20	125	20.4	
YTER/L 2020-3T30-C	●	0207 0183	3	30	20	20	125	20.4	
YTER/L 2525-3T22-C	●	0209 0185	3	22	25	25	150	25.4	
YTER/L 2525-3T25-C	●	0210 0186	3	25	25	25	150	25.4	
YTER/L 2525-3T30-C	●	0211 0187	3	30	25	25	150	25.4	TD.4..
YTER/L 2525-3T09-C	●	0212 0188	3	09	25	25	150	25.4	
YTER/L 3232-3T25-C	●	0217 0192	3	25	32	32	170	32.4	
YTER/L 2525-4T22-C	●	0213 0189	4	22	25	25	150	25.5	TD.5..
YTER/L 2525-4T25-C	●	0214	4	25	25	25	150	25.5	
YTER/L 2525-4T30-C	●	0215 0190	4	30	25	25	150	25.5	
YTER/L 2525-5T25-C	●	0216 0191	5	25	25	25	150	25.5	

Series	Designation	Infomation	Screw	Ring	Wrench
YTER/L	..2..	Description	YAKV-02-M6X22	YABPL-01	YAAL-03-3
		EDP	18000195	18000058	18000061
	..3../..4../..5..	Description	Y2004-M8X1X20	-	YAAL-05-4
		EDP	18000196	-	18000062


## Parting & Grooving Overview

### Parting & Groove Turn Grades













Parting and Grooving Grades		P Steel				M Stainless steel				K Cast iron			N Non Ferrous		S Super Alloy	
		P10	P20	P30	P40	M10	M20	M30	M40	K10	K20	K30	N10	N20	S10	S20
PVD	YG602G (YG602)		602G				602G				602G					602G
	YG603						603									

<p><b>YG602G</b> (YG602)</p> <p>P20 - P35    M20 - M40 K20 - K40    S15 - S25</p>	<p>PVD - TiAlN</p> 	<p><b>Universal grade for Parting &amp; Groove Turn</b></p> <ul style="list-style-type: none"> <li>Ultra Dense PVD Coating with optimal thermal resistance &amp; strength</li> <li>Sub-Micron substrate designed for demanding application</li> <li>YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color)</li> <li>YG602 : First Choice for General Application (Violet Color)</li> </ul>
<p><b>YG603</b></p> <p>M30 - M50</p>	<p>PVD - TiAlN</p> 	<p><b>PVD Parting &amp; Grooving Grade for Stainless Steel</b></p> <ul style="list-style-type: none"> <li>Ultra high toughness substrate and strong adhesion</li> <li>Excellent cutting edge strength and chipping resistance</li> <li>Stable machinability and tool life for stainless steel</li> </ul>

### Parting & Grooving Inserts

	TD. Series	<b>Inserts</b> TDN, TDP, TDY	2, 3, 4, 5
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### Parting & Grooving Chipbreakers

<b>Parting &amp; Grooving</b>	<b>-P</b>			<ul style="list-style-type: none"> <li>For Parting &amp; Deep Grooving</li> <li>For Low Feed Rate and Difficult to Cut Materials</li> </ul>
	<b>-N</b>			<ul style="list-style-type: none"> <li>For External Parting And Grooving</li> <li>For General Use</li> </ul>
<b>Turning &amp; Grooving</b>	<b>-Y</b>			<ul style="list-style-type: none"> <li>For External Turning &amp; Grooving</li> <li>For Medium feed rate</li> </ul>
	<b>NEW</b> <b>GL</b>			<ul style="list-style-type: none"> <li>For External, Internal turning and Grooving</li> <li>Face grooving and Face turning</li> <li>For low feed rate</li> </ul>
	<b>NEW</b> <b>GM</b>			<ul style="list-style-type: none"> <li>For External, Internal turning and Grooving</li> <li>First choice Face Grooving and Face turning</li> <li>For Medium feed rate</li> </ul>
	<b>NEW</b> <b>RG</b>			<ul style="list-style-type: none"> <li>For External, Internal turning and Grooving</li> <li>Full radius Insert for Profiling</li> </ul>