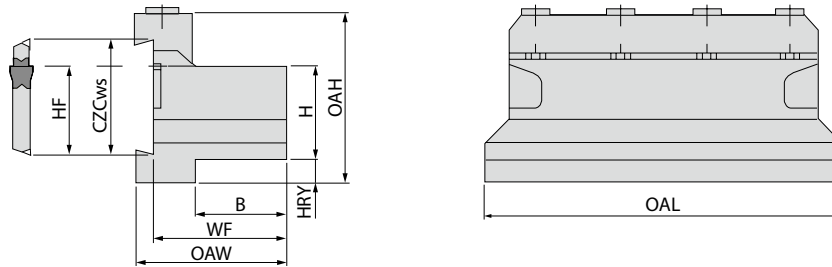


Parting & Grooving - Holder Blade Block



: p.119

Unit:mm

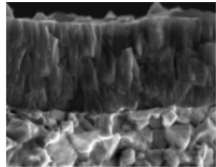
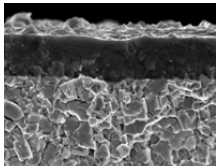
Designation	EDP 5700..	CZCws	H	B	HF	WF	HRV	OAL	OAH	OAW
YGBU 20 - 32	0060	32	20	19	25	32.7	13	100	50	38
YGBU 25 - 32	0061	32	25	23	25	36.7	8	110	50	42
YGBU 32 - 32	0062	32	32	29	25	42.7	5	110	54	48
YGBU 20 - 32 - C	● 0228	32	20	19	25	32.7	13	100	50	38
YGBU 25 - 32 - C	● 0229	32	25	23	25	36.7	8	110	50	42
YGBU 32 - 32 - C	● 0230	32	32	29	25	42.7	5	110	54	48

Series	Designation	Infomation	Screw	Ring	Wrench
YGBU	20-32	Description	YABK-03	Y2505-M6X30	YAAL-07-5
		EDP	18000204	18000199	18000203
	25~32-32	Description	YABK-04	Y2505-M6X30	YAAL-07-5
		EDP	18000205	18000199	18000203

Parting & Grooving Overview

Parting & Groove Turn Grades









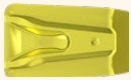



Parting and Grooving Grades		P Steel				M Stainless steel				K Cast iron			N Non Ferrous		S Super Alloy	
		P10	P20	P30	P40	M10	M20	M30	M40	K10	K20	K30	N10	N20	S10	S20
PVD	YG602G (YG602)		602G				602G				602G					602G
	YG603						603									

<p>YG602G (YG602)</p> <p>P20 - P35 M20 - M40 K20 - K40 S15 - S25</p>	<p>PVD - TiAlN</p> 	<p>Universal grade for Parting & Groove Turn</p> <ul style="list-style-type: none"> Ultra Dense PVD Coating with optimal thermal resistance & strength Sub-Micron substrate designed for demanding application YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color) YG602 : First Choice for General Application (Violet Color)
<p>YG603</p> <p>M30 - M50</p>	<p>PVD - TiAlN</p> 	<p>PVD Parting & Grooving Grade for Stainless Steel</p> <ul style="list-style-type: none"> Ultra high toughness substrate and strong adhesion Excellent cutting edge strength and chipping resistance Stable machinability and tool life for stainless steel

Parting & Grooving Inserts

	TD. Series	<p>Inserts</p> <p>TDN, TDP, TDY</p>	2, 3, 4, 5
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Parting & Grooving Chipbreakers

Parting & Grooving	-P			<ul style="list-style-type: none"> For Parting & Deep Grooving For Low Feed Rate and Difficult to Cut Materials
	-N			<ul style="list-style-type: none"> For External Parting And Grooving For General Use
Turning & Grooving	-Y			<ul style="list-style-type: none"> For External Turning & Grooving For Medium feed rate
	NEW GL			<ul style="list-style-type: none"> For External, Internal turning and Grooving Face grooving and Face turning For low feed rate
	NEW GM			<ul style="list-style-type: none"> For External, Internal turning and Grooving First choice Face Grooving and Face turning For Medium feed rate
	NEW RG			<ul style="list-style-type: none"> For External, Internal turning and Grooving Full radius Insert for Profiling