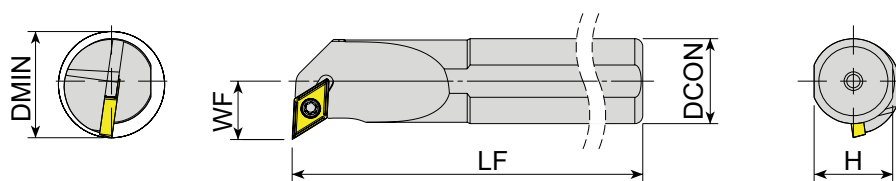
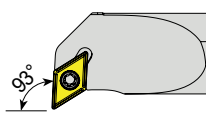


Internal Holders for DC** Insert

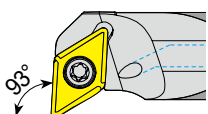


: p.55 Unit:mm

Series	Designation	EDP 2700..		DMIN	DCON	H	WF	LF	Insert			
		R	L									
●	A10H - SDUCR/L 07	1206	1207	13	10	9	8	100	DC0702			
	A12H - SDUCR/L 07	1208	1209	16	12	11	9	100				
	A16M - SDUCR/L 07	1210	1211	20	16	14.8	11	150				
	A20P - SDUCR/L 07	1212	1213	25	20	18.3	13	170				
	X	S10K - SDUCR/L 07	1222	1223	13	10	9	8		125		
		S12K - SDUCR/L 07	1224	1225	16	12	11	9		125		
		S16P - SDUCR/L 07	1226	1227	20	16	14.8	11		170		
		S20R - SDUCR/L 07	1228	1229	25	20	18.3	13		200		
		●	A16M - SDUCR/L 11	1214	1215	20	16	14.8		11	150	DC11T3
			A20P - SDUCR/L 11	1216	1217	25	20	18.3		13	170	
A25R - SDUCR/L 11	1218		1219	32	25	23	17	200				
A32S - SDUCR/L 11	1220		1221	40	32	30	22	250				
X	S16P - SDUCR/L 11	1230	1231	20	16	14.8	11	170				
	S20R - SDUCR/L 11	1232	1233	25	20	18.3	13	200				
	S25S - SDUCR/L 11	1234	1235	32	25	23	17	250				
	S32T - SDUCR/L 11	1236	1237	40	32	30	22	300				
	S40U - SDUCR/L 11	1238	1239	50	40	37.5	27	350				
S50V - SDUCR/L 11	-	1240	63	50	47	35	400					
●	E10M - SDUCR/L 07	1241	1242	13	10	9	8	150	DC0702			
	E12Q - SDUCR/L 07	1243	1244	16	12	11	9	180				
	●	E16R - SDUCR/L 11	0339	1245	20	16	14.8	11	200	DC11T3		
		E20S - SDUCR/L 11	1246	1247	23	20	18.3	12	250			



..SDUCR/L
(Screw Type 93°)



E..SDUCR/L
(Screw Type 93° Carbide)

Series	Size	Screw	Shim	Shim Screw	Torx Key
..SDUCR/L	..07	Y4008-M2.5x6	-	-	Y80-T08
	..16..11	Y4015-M3.5x9	-	-	Y80-T15
	..20..11	Y4015-M3.5x11	-	-	Y80-T15
	..25..11	Y4015-M3.5x12	YAADN-2-0001	YAAV-08-M3.5x8	Y80-T15
	..32..11	Y4015-M3.5x14	YAADN-2-0001	YAAV-06-M3.5x11	Y80-T15
E..SDUCR/L	..07	Y4008-M2.5x6	-	-	Y80-T08
	..11	Y4015-M3.5x9	-	-	Y80-T15

Internal Turning Holder Code (Metric)

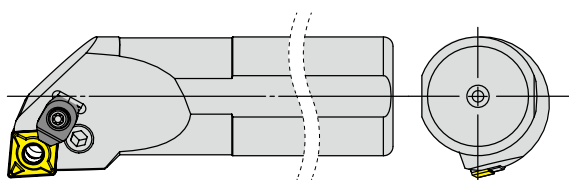
*Metric

1	2	3	-	4	5	6	7	8	9	10
A	32	S	-	P	W	L	N	R	12	(C)
Coolant & Material	Shank Diameter (DCON)	Legth (LF)		Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size	(Optional Clamp)

1 - Coolant and Tool Material

Symbol	Internal Coolant	Tool Material
A	O	Steel
S	X	
E	O	Carbide

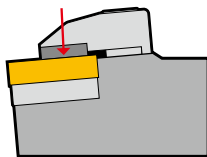
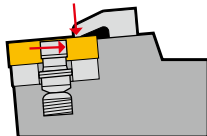
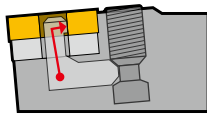
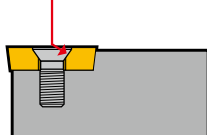
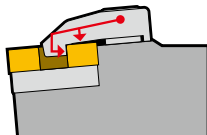
2 - Shank Diameter (DCON)



3 - Length (LF)

Symbol	Length (mm)	Symbol	Length (mm)
E	70	Q	180
F	80	R	200
H	100	S	250
K	125	T	300
M	150	U	350
P	170	V	400

4 - Clamping System

Symbol	System
C	 Top Clamp (No Clamping Hole Insert)
M	 Pin & Top Clamp (Straight Clamping Hole Insert)
P	 Lever Lock (Straight Clamping Hole Insert)
S	 Screw (Screw Clamping Hole Insert)
T (D, A)	 Hole Clamp (Straight Clamping Hole Insert)

Turning - Name Code System

Internal Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9
A	25	R	-	S	C	L	C	09
Coolant & Material	Shank Diameter (DCON)	Length (LF)	Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size

6 - Tool Style

Approach Angle (KAPR)	Side Direction	End Direction
75°		K
		F
90°		
93°	J 	U
	L (Both Direction) 	
95°		
107.5°		Q

8 - Hand Direction

Symbol	Hand Direction
R	Right Hand
L	Left Hand
N	Neutral

9 - Insert Size *

Examples	is Compatible with...
PCLNR 2525M 12	CNMG 120408
SCLCR 2020K 09	CCMT 09T308
TWLN R 2525M 08	WNMG 080408

* Related to Insert Designation to check compatibility

5, 7 - Insert Compatibility *



* Related to Insert Designation to check compatibility

(10 - Optional Clamp)

Symbol	Optional Clamp
C	Included