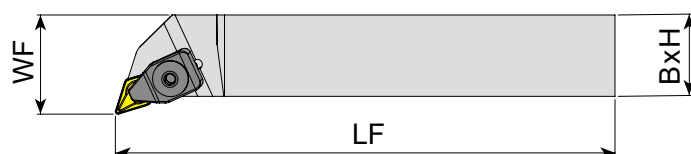


External Holders for DN** Insert



* 'C' Letter at Last : Optional Clamp Included

: p. 33

Unit:mm

Series	Designation	EDP 2700.. R L	H	B	WF	LF	Insert
 TDHNR/L (Hole Clamp Type 107.5°)	TDHNR/L 2020K 15	0495 0496	20	20	25	125	DN1506
	TDHNR/L 2525M 15	0497 0498	25	25	32	150	
 PDNNN (Lever Type 62.5°)	PDNNN 2020K 15C	0515	20	20	10	125	DN1506
	PDNNN 2525M 15C	0516	25	25	12.5	150	
	PDNNN 3232P 15C	0517	32	32	16	170	
 TDNNN (Hole Clamp Type 62.5°)	TDNNN 2020K 15	0518	20	20	10	125	DN1506
	TDNNN 2525M 15	0519	25	25	12.5	150	
	TDNNN 3232P 15	0520	32	32	16	170	
 PDJNR/L (Lever Type 93°)	PDJNR/L 2020K 15C	0500 0501	20	20	25	125	DN1506
	PDJNR/L 2525M 15C	0502 0503	25	25	32	150	
	PDJNR/L 3232P 15C	0504 0505	32	32	40	170	
 TDJNR/L (Hole Clamp Type 93°)	PDJNR/L 4040S 15C	- 0506	40	40	50	250	DN1506
	TDJNR/L 2020K 15	0507 0508	20	20	25	125	
	TDJNR/L 2525M 15	0509 0510	25	25	32	150	
	TDJNR/L 3232P 15	0511 0512	32	32	40	170	DN1506
	TDJNR/L 4040S 15	0513 0514	40	40	50	250	

Series	Size	Lever	Lever Screw	Clamp	Clamp Screw	Upper Ring	Lower Ring	Shim	Shim Screw	Shim Pin	Allen Key
TDHNR/L	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3
PDNNN	..15C	YAPL-03	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	YAADN-3-0001	-	YAAV-02	YAAL-03-3
TDNNN	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3
PDJNR/L	..15C	YAPL-03	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	YAADN-3-0001	-	YAAV-02	YAAL-03-3
TDJNR/L	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3

Turning - Name Code System

External Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9	10
P	C	L	N	R	25	25	M	12	(C)
Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Shank Height (H)	Shank Width (B)	Length (LF)	Insert Size	(Optional Clamp)

1 - Clamping System

Symbol	System
C	Top Clamp (No Clamping Hole Insert)
M	Pin & Top Clamp (Straight Clamping Hole Insert)
P	Lever Lock (Straight Clamping Hole Insert)
S	Screw (Screw Clamping Hole Insert)
T (D, A)	Hole Clamp (Straight Clamping Hole Insert)

2, 4 — Insert Compatibility *

T	C	L	N	R	C	N	M	G
holder					insert			

* Related to Insert Designation to check compatibility

3 - Tool Style

Approach Angle (KAPR)	Side Direction		End Direction
	Straight Shank	Offset Shank	
45°	D 	S 	
60°		T 	
63°	N 		
72.5°	V 		
75°	B 		K
90°	A 	G 	F
93°		J 	U
95°		L (Both Direction) 	
107.5°		H 	

Turning - Name Code System

External Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9
S	D	J	C	R	20	20	K	11
Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Shank Height (H)	Shank Width (B)	Length (LF)	Insert Size

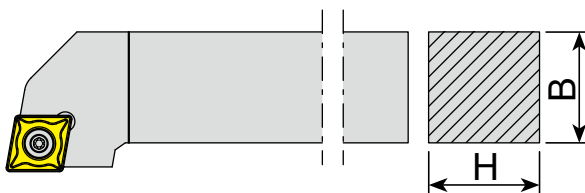
5 - Hand Direction

Symbol	Hand Direction
R	Right Hand
L	Left Hand
N	Neutral

8 - Length (LF)

Symbol	Length (mm)	Symbol	Length (mm)
E	70	Q	180
F	80	R	200
H	100	S	250
K	125	T	300
M	150	U	350
P	170	V	400

6, 7 - Shank Height (H) Shank Width (B)



9 - Insert Size *

Examples	is Compatible with...
PCLNR 2525M 12	CNMG 120408
SCLCR 2020K 09	CCMT 09T308
TWLNr 2525M 08	WNMG 080408

* Related to Insert Designation to check compatibility

(10 - Optional Clamp)

Symbol	Optional Clamp
C	Included