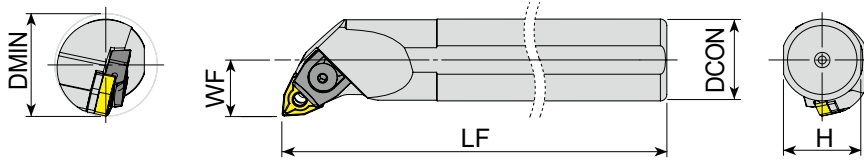


Turning - Holder - Internal


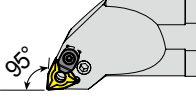
Internal Holders for WN** Insert



* 'C' Letter at Last : Optional Clamp Included

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Unit:mm

Series	Designation	EDP 2700.. R L	DMIN	DCON	H	WF	LF	Insert
 <p>..-MWLNR/L (Pin + Top Clamp Type 95°)</p>	X S16P - MWLNR/L 06	1064 1065	20	16	14.8	11	170	WN0604
	X S20R - MWLNR/L 06	1066 1067	25	20	18.3	13	200	
	S25S - MWLNR/L 06	1068 1069	32	25	23	17	250	
	X S32T - MWLNR/L 08	1072 1073	40	32	30	22	300	WN0804
	S40U - MWLNR/L 08	1074 1075	50	40	37.5	27	350	
 <p>..-PWLNR/L (Lever Type 95°)</p>	A20P - PWLNR/L 06	1048 1049	25	20	18.3	13	170	WN0604
	● A25R - PWLNR/L 06	1050 1051	32	25	23	17	200	
	A32S - PWLNR/L 06	1052 1053	40	32	30	22	250	
	X S20R - PWLNR/L 06	1076 1077	25	20	18.3	13	200	
	X S25S - PWLNR/L 06	1078 1079	32	25	23	17	250	
	X S32T - PWLNR/L 06	1080 1081	40	32	30	22	300	
	WN0804	● A25R - PWLNR/L 08C	1054 1055	32	25	23	17	200
		● A32S - PWLNR/L 08C	1056 1057	40	32	30	22	250
		● A40T - PWLNR/L 08C	1058 1059	50	40	37.5	27	300
		A50U - PWLNR/L 08C	1060 1061	63	50	47	35	350
X S25S - PWLNR/L 08C		1082 1083	32	25	23	17	250	
X S32T - PWLNR/L 08C	1084 1085	40	32	30	22	300		
X S40U - PWLNR/L 08C	1086 1087	50	40	37.5	27	350		
X S50V - PWLNR/L 08C	1088 1089	63	50	47	35	400		

Series	Size	Lever	Lever Screw	Clamp	Clamp Screw	Upper Ring	Lower Ring	Pin	Shim	Shim Screw	Shim Pin	Allen Key
..MWLNR/L	..16..06	-	-	YAMK-01	YAKV-17-M5x15	-	-	YAPM-09	-	-	-	-
	..20..06	-	-	YAMK-01	YAKV-04-M5x17	-	-	YAPM-10	-	-	-	-
	..25..06	-	-	YAMK-01	YAKV-04-M5x17	-	-	YAPM-08	-	-	-	-
	..25..08	-	-	YAMK-05	YAKV-27-M6x20	YABPL-01	YAS-01	YAPM-04	YAAWN-3-0001	-	-	YAAL-03-3
	..32~40..08	-	-	YAMK-05	YAKV-03-M6x22	YABPL-01	YAS-01	YAPM-02	YAAWN-3-0001	-	-	YAAL-03-3
..PWLNR/L	..20..06	YAPL-01	YALV-01-M6x14	-	-	-	-	-	YAAWN-SW317	-	YAAY-01	YAAL-02-2.5
	..25~32..06	YAPL-01	YALV-02-M6x17	-	-	-	-	-	YAAWN-SW317	-	YAAY-01	YAAL-02-2.5
	..08C	YAPL-02	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	-	YAAWN-3-0001	-	YAAY-02	YAAL-03-3

Internal Turning Holder Code (Metric)

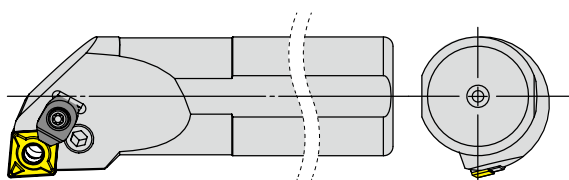
*Metric

1	2	3	-	4	5	6	7	8	9	10
A	32	S	-	P	W	L	N	R	12	(C)
Coolant & Material	Shank Diameter (DCON)	Legth (LF)		Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size	(Optional Clamp)

1 - Coolant and Tool Material

Symbol	Internal Coolant	Tool Material
A	O	Steel
S	X	
E	O	Carbide

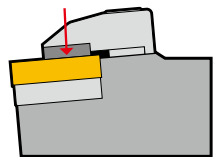
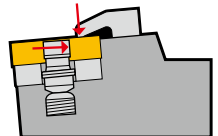
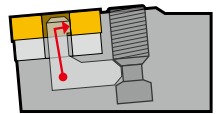
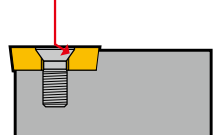
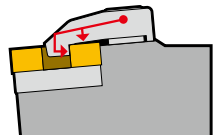
2 - Shank Diameter (DCON)



3 - Length (LF)

Symbol	Length (mm)	Symbol	Length (mm)
E	70	Q	180
F	80	R	200
H	100	S	250
K	125	T	300
M	150	U	350
P	170	V	400

4 - Clamping System

Symbol	System
C	 Top Clamp (No Clamping Hole Insert)
M	 Pin & Top Clamp (Straight Clamping Hole Insert)
P	 Lever Lock (Straight Clamping Hole Insert)
S	 Screw (Screw Clamping Hole Insert)
T (D, A)	 Hole Clamp (Straight Clamping Hole Insert)

Turning - Name Code System

Internal Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9
A	25	R	-	S	C	L	C	09
Coolant & Material	Shank Diameter (DCON)	Length (LF)	Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size

6 - Tool Style

Approach Angle (KAPR)	Side Direction	End Direction
75°		K
		F
90°		
93°	J 	U
	L (Both Direction) 	
95°		
107.5°		Q

8 - Hand Direction

Symbol	Hand Direction
R	Right Hand
L	Left Hand
N	Neutral

9 - Insert Size *

Examples	is Compatible with...
PCLNR 2525M 12	CNMG 120408
SCLCR 2020K 09	CCMT 09T308
TWLN R 2525M 08	WNMG 080408

* Related to Insert Designation to check compatibility

5, 7 - Insert Compatibility *



* Related to Insert Designation to check compatibility

(10 - Optional Clamp)

Symbol	Optional Clamp
C	Included