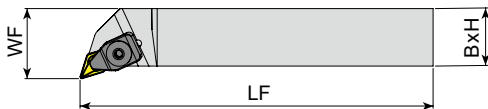


Turning - Holder - External

External Holders for DN** Insert



* 'C' Letter at Last : Optional Clamp Included

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Unit:mm

Series	Designation	EDP 2700..		H	B	WF	LF	Insert
		R	L					
 TDHNR/L (Hole Clamp Type 107.5°)	TDHNR/L 2020K 15	0495	0496	20	20	25	125	DN1506
	TDHNR/L 2525M 15	0497	0498	25	25	32	150	
 PDNNN (Lever Type 62.5°)	PDNNN 2020K 15C	0515		20	20	10	125	DN1506
	PDNNN 2525M 15C	0516		25	25	12.5	150	
	PDNNN 3232P 15C	0517		32	32	16	170	
 TDNNN (Hole Clamp Type 62.5°)	TDNNN 2020K 15	0518		20	20	10	125	DN1506
	TDNNN 2525M 15	0519		25	25	12.5	150	
	TDNNN 3232P 15	0520		32	32	16	170	
 PDJNR/L (Lever Type 93°)	PDJNR/L 2020K 15C	0500	0501	20	20	25	125	DN1506
	PDJNR/L 2525M 15C	0502	0503	25	25	32	150	
	PDJNR/L 3232P 15C	0504	0505	32	32	40	170	
	PDJNR/L 4040S 15C	-	0506	40	40	50	250	
 TDJNR/L (Hole Clamp Type 93°)	TDJNR/L 2020K 15	0507	0508	20	20	25	125	DN1506
	TDJNR/L 2525M 15	0509	0510	25	25	32	150	
	TDJNR/L 3232P 15	0511	0512	32	32	40	170	
	TDJNR/L 4040S 15	0513	0514	40	40	50	250	

Series	Size	Lever	Lever Screw	Clamp	Clamp Screw	Upper Ring	Lower Ring	Shim	Shim Screw	Shim Pin	Allen Key
TDHNR/L	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3
PDNNN	..15C	YAPL-03	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	YAADN-3-0001	-	YAAV-02	YAAL-03-3
TDNNN	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3
PDJNR/L	..15C	YAPL-03	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	YAADN-3-0001	-	YAAV-02	YAAL-03-3
TDJNR/L	..15	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAADN-3-0001	YAAV-02-M5x12	-	YAAL-03-3

Turning - Name Code System

Internal Turning Holder Code (Metric)

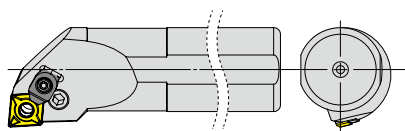
*Metric

1	2	3	-	4	5	6	7	8	9	10
A	32	S	-	P	W	L	N	R	12	(C)
Coolant & Material	Shank Diameter (DCON)	Legth (LF)		Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size	(Optional Clamp)

1 - Coolant and Tool Material

Symbol	Internal Coolant	Tool Material
A	O	Steel
S	X	
E	O	Carbide

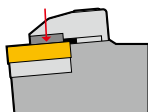
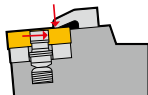
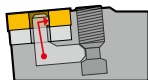
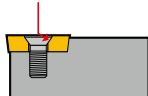
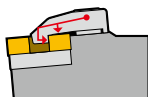
2 - Shank Diameter (DCON)



3 - Length (LF)

Symbol	Length (mm)	Symbol	Length (mm)
E	70	Q	180
F	80	R	200
H	100	S	250
K	125	T	300
M	150	U	350
P	170	V	400

4 - Clamping System

Symbol	System
C	 Top Clamp (No Clamping Hole Insert)
M	 Pin & Top Clamp (Straight Clamping Hole Insert)
P	 Lever Lock (Straight Clamping Hole Insert)
S	 Screw (Screw Clamping Hole Insert)
T (D, A)	 Hole Clamp (Straight Clamping Hole Insert)

Turning - Name Code System

Internal Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9
A	25	R	-	S	C	L	C	09
Coolant & Material	Shank Diameter (DCON)	Legth (LF)	Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size

6 - Tool Style

Approach Angle (KAPR)	Side Direction	End Direction
	Offset Shank	
75°		K
90°		F
93°	J 	U
95°	L (Both Direction) 	
107.5°		Q

8 - Hand Direction

Symbol	Hand Direction	
R	Right Hand	
L	Left Hand	
N	Neutral	

9 - Insert Size *

Examples	is Compatible with...
PCLNR 2525M 12	CNMG 120408
SCLCR 2020K 09	CCMT 09T308
TWLNR 2525M 08	WNMG 080408

* Related to Insert Designation to check compatibility

5, 7 - Insert Compatibility *



* Related to Insert Designation to check compatibility

(10 - Optional Clamp)

Symbol	Optional Clamp
C	Included