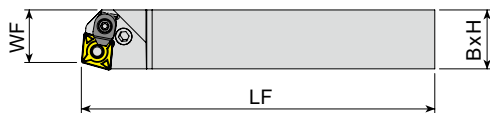


Turning - Holder - External

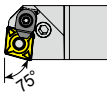
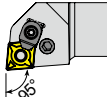
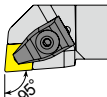
External Holders for CN** Insert



* 'C' Letter at Last : Optional Clamp Included

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Unit:mm

Series	Designation	EDP 2700.. R	L	H	B	WF	LF	Insert
 <p>PCBNR/L (Lever Type 75°)</p>	PCBNR/L 2525M 16C	0444	0445	25	25	22	150	CN1606
	PCBNR/L 3232P 16C	0446	0447	32	32	27	170	
	PCBNR/L 3232P 19C	0448	0449	32	32	37	170	CN1906
	PCBNR/L 4040S 19C	0450	0451	40	40	37	250	
 <p>PCLNR/L (Lever Type 95°)</p>	PCLNR/L 1616H 12	0464	0465	16	16	20	100	CN1204
	PCLNR/L 2020K 12C	0466	0467	20	20	25	125	
	PCLNR/L 2525M 12C	0468	0469	25	25	32	150	
	PCLNR/L 3232P 12C	0470	0471	32	32	40	170	CN1606
	PCLNR/L 2525M 16C	0472	0473	25	25	32	150	
	PCLNR/L 3232P 16C	0474	0475	32	32	40	170	CN1906
	PCLNR/L 2525M 19C	0476	0477	25	25	32	150	
	PCLNR/L 3232P 19C	0478	0479	32	32	40	170	
PCLNR/L 4040S 19C	0480	0481	40	40	50	250		
 <p>TCLNR/L (Hole Clamp Type 95°)</p>	TCLNR/L 2020K 12	0482	0483	20	20	25	125	CN1204
	TCLNR/L 2525M 12	0484	0485	25	25	32	150	
	TCLNR/L 3232P 12	0486	0487	32	32	40	170	CN1606
	TCLNR/L 2525M 16	0492	0493	25	25	32	150	
	TCLNR/L 3232P 16	0494	-	32	32	40	170	

Series	Size	Lever	Lever Screw	Clamp	Clamp Screw	Upper Ring	Lower Ring	Shim	Shim Screw	Shim Pin	Allen Key
PCBNR/L	..16C	YAPL-04	YALV-04-M8x22	YACK-09	YAAV-05-M6x15	-	-	YAACN-3-0002	-	YAAV-03	YAAL-03-3
	..19C	YAPL-05	YALV-05-M10x27	YACK-09	YAAV-05-M6x15	-	-	YAACN-3-0003	-	YAAV-04	YAAL-05-4
PCLNR/L	..12	YAPL-02	YALV-03-M8x19	-	-	-	-	YAACN-3-0001	-	YAAV-02	YAAL-03-3
	..2020~3232..12C	YAPL-02	YALV-03-M8x19	YACK-05	Y4015-M4x11	-	-	YAACN-3-0001	-	YAAV-02	YAAL-03-3
	..16C	YAPL-04	YALV-04-M8x22	YACK-09	YAAV-05-M6x15	-	-	YAACN-3-0002	-	YAAV-03	YAAL-03-3
TCLNR/L	..19C	YAPL-05	YALV-05-M10x27	YACK-09	YAAV-05-M6x15	-	-	YAACN-3-0003	-	YAAV-04	YAAL-05-4
	..12	-	-	YATK-02	YAKV-30-M6x22	YABPL-01	YAS-01	YAACN-3-0001	YAAV-02-M5x12	-	YAAL-03-3
	..16	-	-	YATK-04	YAKV-19-M7x25	YABPL-02	-	YAACN-3-0002	YAAV-05-M6x15	-	YAAL-05-4

Turning - Name Code System

Internal Turning Holder Code (Metric)

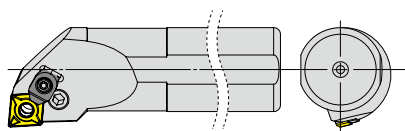
*Metric

1	2	3	4	5	6	7	8	9	10	
A	32	S	-	P	W	L	N	R	12	(C)
Coolant & Material	Shank Diameter (DCON)	Legth (LF)	Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size	(Optional Clamp)	

1 - Coolant and Tool Material

Symbol	Internal Coolant	Tool Material
A	O	Steel
S	X	
E	O	Carbide

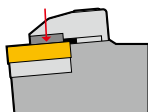
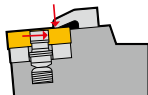
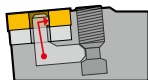
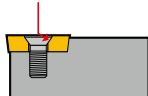
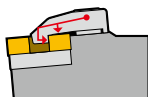
2 - Shank Diameter (DCON)



3 - Length (LF)

Symbol	Length (mm)	Symbol	Length (mm)
E	70	Q	180
F	80	R	200
H	100	S	250
K	125	T	300
M	150	U	350
P	170	V	400

4 - Clamping System

Symbol	System
C	 Top Clamp (No Clamping Hole Insert)
M	 Pin & Top Clamp (Straight Clamping Hole Insert)
P	 Lever Lock (Straight Clamping Hole Insert)
S	 Screw (Screw Clamping Hole Insert)
T (D, A)	 Hole Clamp (Straight Clamping Hole Insert)

Turning - Name Code System

Internal Turning Holder Code (Metric)

*Metric

1	2	3	4	5	6	7	8	9
A	25	R	-	S	C	L	C	09
Coolant & Material	Shank Diameter (DCON)	Legth (LF)	Clamping System	Insert Shape (1st Letter of Insert)	Tool Style	Insert Clearance (2nd Letter of Insert)	Tool Hand	Insert Size

6 - Tool Style

Approach Angle (KAPR)	Side Direction	End Direction
	Offset Shank	
75°		K
90°		F
93°	J 	U
95°	L (Both Direction) 	
107.5°		Q

8 - Hand Direction

Symbol	Hand Direction	
R	Right Hand	
L	Left Hand	
N	Neutral	

9 - Insert Size *

Examples	is Compatible with...
PCLNR 2525M 12	CNMG 120408
SCLCR 2020K 09	CCMT 09T308
TWLNR 2525M 08	WNMG 080408

* Related to Insert Designation to check compatibility

5, 7 - Insert Compatibility *



* Related to Insert Designation to check compatibility

(10 - Optional Clamp)

Symbol	Optional Clamp
C	Included