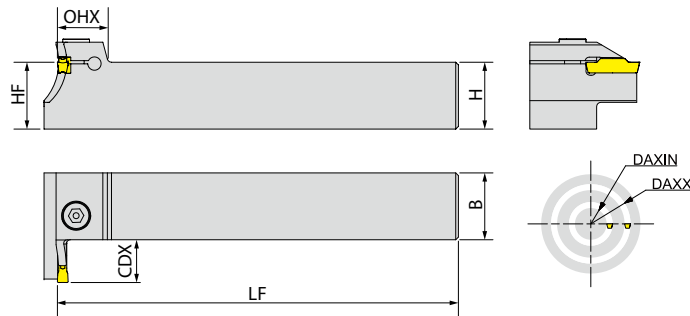


Parting & Grooving - Holder - External

External holders - Perpendicular Face grooving



: Refer to p. 139-140

Unit : mm

Designation	EDP 5700.. R L	CW	DAXIN	DAXX	CDX	H (= HF)	B	LF	OHX	Insert
YTFPR/L25M - D034050 - 3T12A	0608 0666	3	34	50	12	25	25	150	18.5	TD.3..
YTFPR/L25M - D044060 - 3T15A	0609 0667	3	44	60	15	25	25	150	18.5	
YTFPR/L25M - D054085 - 3T15A	0610 0668	3	54	85	15	25	25	150	18.5	
YTFPR/L25M - D034050 - 4T15A	0611 0669	4	34	50	15	25	25	150	19	TD.4..
YTFPR/L25M - D042060 - 4T15A	0612 0670	4	42	60	15	25	25	150	19	
YTFPR/L25M - D052072 - 4T20A	0613 0671	4	52	72	20	25	25	150	19	
YTFPR/L25M - D064120 - 4T20A	0614 0672	4	64	120	20	25	25	150	19	
YTFPR/L25M - D112200 - 4T20A	0615 0673	4	112	200	20	25	25	150	19	TD.5..
YTFPR/L25M - D050080 - 5T20A	0725 0769	5	50	80	20	25	25	150	22	
YTFPR/L25M - D070110 - 5T20A	0726 0770	5	70	110	20	25	25	150	22	
YTFPR/L25M - D100150 - 5T20A	0727 0771	5	100	150	20	25	25	150	22	
YTFPR/L25M - D140200 - 5T20A	0728 0772	5	140	200	20	25	25	150	22	
YTFPR/L25M - D200 - 5T20A	0729 0773	5	200	-	20	25	25	150	22	TD.6..
YTFPR/L25M - D073150 - 6T20A	0730 0774	6	73	150	20	25	25	150	22	
YTFPR/L25M - D138250 - 6T20A	0731 0775	6	138	250	20	25	25	150	22	

Series	Designation	Information	Screw	Ring	Wrench
YTFPR/L	..-3T/4T..	Description	SHB-M6x1.0x25L	-	HL-05
		EDP	58000039	-	58000041
	..-5T/6T..	Description	SHB-M8x1.25x25L	-	HL-06
		EDP	58000046	-	58000047

Parting & Groove Turn Grades

Parting and Grooving Grades		P Steel				M Stainless steel				K Cast iron			N Non Ferrous		S Super Alloy	
		P10	P20	P30	P40	M10	M20	M30	M40	K10	K20	K30	N10	N20	S10	S20
PVD	YG602G (YG602)			602G				602G				602G				602G
	YG603							603								

YG602G (YG602) P20 - P35 M20 - M40 K20 - K40 S15 - S25	PVD - TiAlN 	Universal grade for Parting & Groove Turn - Ultra Dense PVD Coating with optimal thermal resistance & strength - Sub-Micron substrate designed for demanding application - YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color) - YG602 : First Choice for General Application (Violet Color)
YG603 M30 - M50	PVD - TiAlN 	PVD Parting & Grooving Grade for Stainless Steel - Ultra high toughness substrate and strong adhesion - Excellent cutting edge strength and chipping resistance - Stable machinability and tool life for stainless steel

Parting & Grooving Inserts

	TD. Series	Inserts	2, 3, 4, 5, 6, 8
		TDN, TDP, TDY	

Parting & Grooving Chipbreakers

Parting & Grooving	-P			- For Parting & Grooving - For Low Feed Rate and Difficult to Cut Materials
	-N			- For External Parting And Grooving - For General Use
Turning & Grooving	-Y			- For External Turning & Grooving - For Medium feed rate
	GL			- For External, Internal turning and Grooving - Face grooving and Face turning - For low feed rate
	GM			- For External, Internal turning and Grooving - First choice Face Grooving and Face turning - For Medium feed rate
	RG			- For External, Internal turning and Grooving - Full radius Insert for Profiling