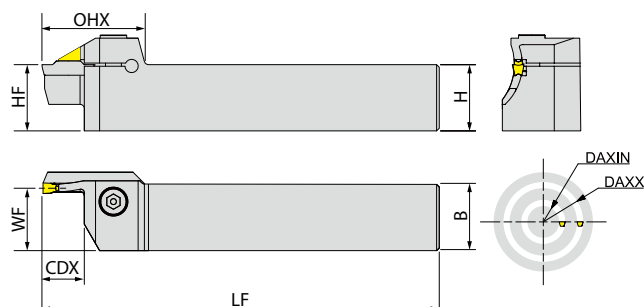


External holders- Face grooving



: Refer to p. 139-140

Unit : mm

Designation	EDP 5700.. R L	CW	DAXIN	DAXX	CDX	H (= HF)	B	LF	OHX	WF	Insert
YTFR/L 25M-D034050-3T10A	0599 0657	3	34	50	10	25	25	150	38	24	TD.3..
YTFR/L 25M-D044060-3T15A	0600 0658	3	44	60	15	25	25	150	38	24	
YTFR/L 25M-D054085-3T15A	0601 0659	3	54	85	15	25	25	150	38	24	
YTFR/L 25M-D034050-4T15A	0602 0660	4	34	50	15	25	25	150	39	23.6	TD.4..
YTFR/L 25M-D042060-4T15A	0603 0661	4	42	60	15	25	25	150	39	23.6	
YTFR/L 25M-D052072-4T20A	0604 0662	4	52	72	20	25	25	150	39	23.6	
YTFR/L 25M-D064120-4T20A	0605 0663	4	64	120	20	25	25	150	39	23.6	
YTFR/L 25M-D112200-4T20A	0606 0664	4	112	200	20	25	25	150	39	23.6	
YTFR/L 25M-D200-4T20A	0607 0665	4	200	-	20	25	25	150	39	23.6	TD.5..
YTFR/L 25M-D050080-5T20A	0717 0761	5	50	80	20	25	25	150	49	23.02	
YTFR/L 25M-D070110-5T20A	0718 0762	5	70	110	20	25	25	150	49	23.02	
YTFR/L 25M-D100150-5T20A	0719 0763	5	100	150	20	25	25	150	49	23.02	
YTFR/L 25M-D140200-5T20A	0720 0764	5	140	200	20	25	25	150	49	23.02	
YTFR/L 25M-D200-5T20A	0721 0765	5	200	-	20	25	25	150	49	23.02	TD.6..
YTFR/L 25M-D058100-6T20A	0722 0766	6	58	100	20	25	25	150	49	22.52	
YTFR/L 25M-D088180-6T20A	0723 0767	6	88	180	20	25	25	150	49	22.52	
YTFR/L 25M-D168400-6T20A	0724 0768	6	168	400	20	25	25	150	49	22.52	

Series	Designation	Information	Screw	Ring	Wrench
YTFR/L	..-3T/4T..	Description	SHB-M6x1.0x25L	-	HL-05
		EDP	58000039	-	58000041
	..-5T/6T..	Description	SHB-M8x1.25x25L	-	HL-06
		EDP	58000046	-	58000047

Parting & Groove Turn Grades

Parting and Grooving Grades		P Steel				M Stainless steel				K Cast iron			N Non Ferrous		S Super Alloy	
		P10	P20	P30	P40	M10	M20	M30	M40	K10	K20	K30	N10	N20	S10	S20
PVD	YG602G (YG602)			602G				602G				602G				602G
	YG603							603								

YG602G (YG602) P20 - P35 M20 - M40 K20 - K40 S15 - S25	PVD - TiAlN 	Universal grade for Parting & Groove Turn - Ultra Dense PVD Coating with optimal thermal resistance & strength - Sub-Micron substrate designed for demanding application - YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color) - YG602 : First Choice for General Application (Violet Color)
YG603 M30 - M50	PVD - TiAlN 	PVD Parting & Grooving Grade for Stainless Steel - Ultra high toughness substrate and strong adhesion - Excellent cutting edge strength and chipping resistance - Stable machinability and tool life for stainless steel

Parting & Grooving Inserts

	TD. Series	Inserts	2, 3, 4, 5, 6, 8
		TDN, TDP, TDY	

Parting & Grooving Chipbreakers

Parting & Grooving	-P			- For Parting & Grooving - For Low Feed Rate and Difficult to Cut Materials
	-N			- For External Parting And Grooving - For General Use
Turning & Grooving	-Y			- For External Turning & Grooving - For Medium feed rate
	GL			- For External, Internal turning and Grooving - Face grooving and Face turning - For low feed rate
	GM			- For External, Internal turning and Grooving - First choice Face Grooving and Face turning - For Medium feed rate
	RG			- For External, Internal turning and Grooving - Full radius Insert for Profiling