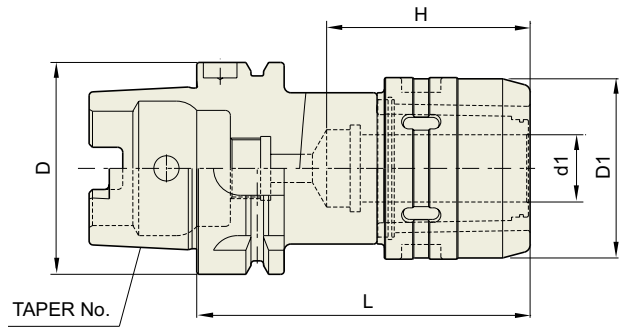


HIGH-SPEED POWER MILLING CHUCK

**DIN 69893/
ISO 12164-1-HSK FORM A**

HOCHGESCHWINDIGKEITS FRÄSERFUTTER
MANDRIN PORTE FRAISE À GRANDE VITESSE
MANDRINI PORTA FRESA PER ALTA VELOCITÀ
PORTAHERRAMIENTAS PARA FRESADO DE ALTA VELOCIDAD



DIN 69893-HSK **6.3G** **20,000 RPM** **AD**

Collet, spanner
Refer to page 176

Unit : mm

TAPER No.	MODEL No.	EDP No.	d1	D1	L	H	WEIGHT (kg)
50A	HSK50A-C20-100HS	P2773102	20	54	100	70	1.30
	HSK63A-C20-105HS	P2562016	20	54	105	70	1.50
63A	HSK63A-C25-120HS	P2773103	25	62.5	120	80	2.20
	HSK63A-C32-130HS	P2562017	32	74	130	100	2.70
100A	HSK100A-C20-110HS	P2773104	20	54	110	70	3.50
	HSK100A-C25-130HS	P2773105	25	62.5	130	80	3.80
	HSK100A-C32-135HS	P2773101	32	74	135	100	4.20
	HSK100A-C42-135HS	P2773106	42	74	135	100	5.30

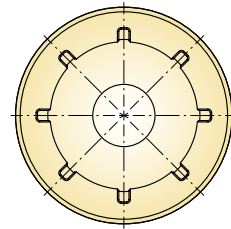
▶ CAT(ANSI B5.50) taper and Inch type products are available.

- HYDRAULIC CHUCK
- SHRINK FIT HOLDER
- ER COLLET CHUCK
- END MILL HOLDER & SIDE LOCK ARBOR
- SHELL MILL ARBOR
- POWER MILLING CHUCK
- MORSE TAPER ARBOR
- SK SLIM CHUCK
- SYNCHRO TAPPING CHUCK
- ONE STEP TAPPING CHUCK
- TAPPING ER CHUCK
- TAPPING CHUCK
- FACE MILL ARBOR
- COPY MILL ARBOR & INDEXABLE DRILL HOLDER
- NC DRILL CHUCK & OTHER TOOL HOLDERS
- BORING SYSTEM
- ACCESSORY & OTHERS

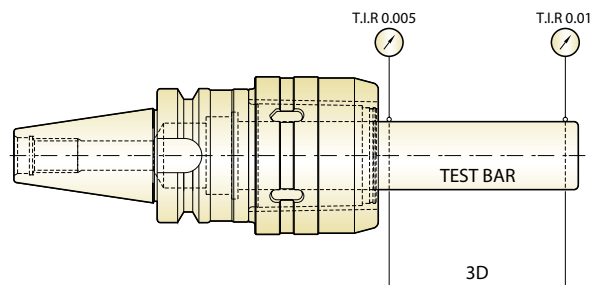
POWER MILLING CHUCK



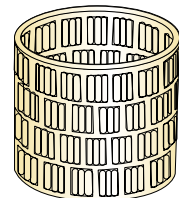
- Rigidity is strengthened through slot made at inside milling chuck, which prevents deformation of milling chuck. Smooth cutting is achieved by maximizing end mill clamping power.
- Enough thickness of clamping part prevents chattering and ensures durability.



- High precision can be achieved through accurate roundness of clamping part, deburred surface and rigidity (deviation of concentricity : below 2, roughness : below RZ B1.0~1.5)
- Maintaining T.I.R not exceeding 0.01mm at 3D from nose part



- 160% more of bearings are used in needle roller than other make's chucks, which provides strong clamping power and high durability by dispersing surface pressure even in case strong load is applied.



- In order to improve durability, YG-1 milling chuck is passed through following processes.
 - "Normalizing" treatment for unifying material composition and removal internal stress.
 - Ultralow temperature (-90°C) treatment called "Sub-Zero treatment" after carburizing heat treatment for prior removal of any deformation of milling chuck after use for long periods of time.

High-Speed POWER MILLING CHUCK

- Achieving optimum cutting for High-Speed heavy duty cutting and finishing with strong torque power
- Perfect clamping from 3mm depth of I.D entrance
- Achieving stability when exchanging and setting tools by stable fastening and unfastening torque



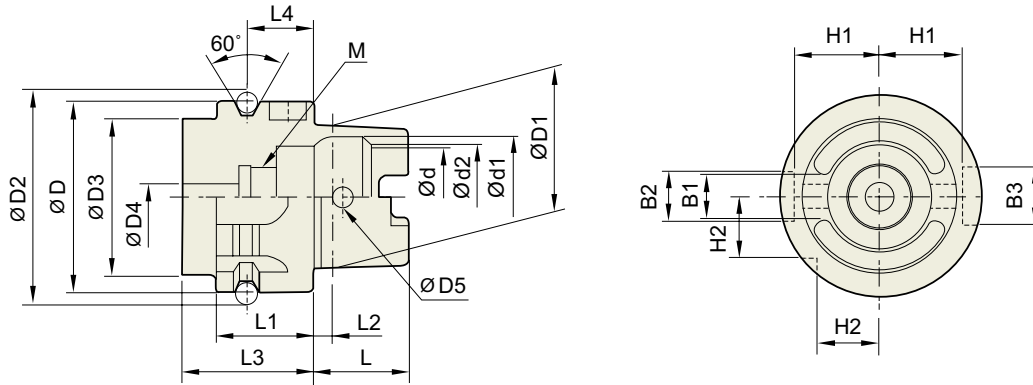
Strong Torque Power

Milling chuck (I.D)	Standard	Tolerance (Taper shank)	Run-out	Clamping torque
C20	AT3	ISO 30 (0~+0.002) ISO 40 (0~+0.003) ISO 50 (0~+0.004)	0.01mm at 3D	980Nm
C25				1,760Nm
C32				3,430Nm
C42				4,900Nm



TECHNICAL DATA : SHANK STANDARD

**DIN 69893/
ISO12164-1-HSK**



Unit : mm

TAPER No.	ØD	ØD1	ØD2	ØD3	ØD4	ØD5	L	L1	L2	L3	L4
HSK32A	32	24	37.00	26	4.2	4.0	16	20	3.2	35	16
HSK40A	40	30	45.00	34	5.0	4.6	20	20	4.0	35	16
HSK50A	50	38	59.30	42	6.8	6.0	25	26	5.0	42	18
HSK63A	63	48	72.30	53	8.4	7.5	32	26	6.3	42	18
HSK80A	80	60	88.8	68	10.2	8.5	40	26	8	42	18
HSK100A	100	75	109.75	85	12.0	12.0	50	29	10.0	45	20

Unit : mm

TAPER No.	Ød	Ød1	Ød2	B1	B2	B3	H1	H2	L4
HSK32A	17	20.5	19	7.05	7	9	13.0	9.5	M10×1.0
HSK40A	21	25.5	23	8.05	9	11	17.0	12.0	M12×1.0
HSK50A	26	32.0	29	10.54	12	14	21.0	15.5	M16×1.0
HSK63A	34	40.0	37	12.54	16	18	26.5	20.0	M18×1.0
HSK80A	42	50	46	16.04	18	20	34	25	M20×1.5
HSK100A	53	63.0	58	20.02	20	22	44.0	31.5	M24×1.5

HYDRAULIC
CHUCK

SHRINK FIT
HOLDER

ER COLLET
CHUCK

END MILL
HOLDER &
SIDE LOCK
ARBOR

SHELL MILL
ARBOR

POWER
MILLING
CHUCK

MORSE
TAPER
ARBOR

SK SLIM
CHUCK

SYNCHRO
TAPPING
CHUCK

ONE STEP
TAPPING
CHUCK

TAPPING
ER CHUCK

TAPPING
CHUCK

FACE MILL
ARBOR

COPY MILL
ARBOR &
INDEXABLE
DRILL HOLDER

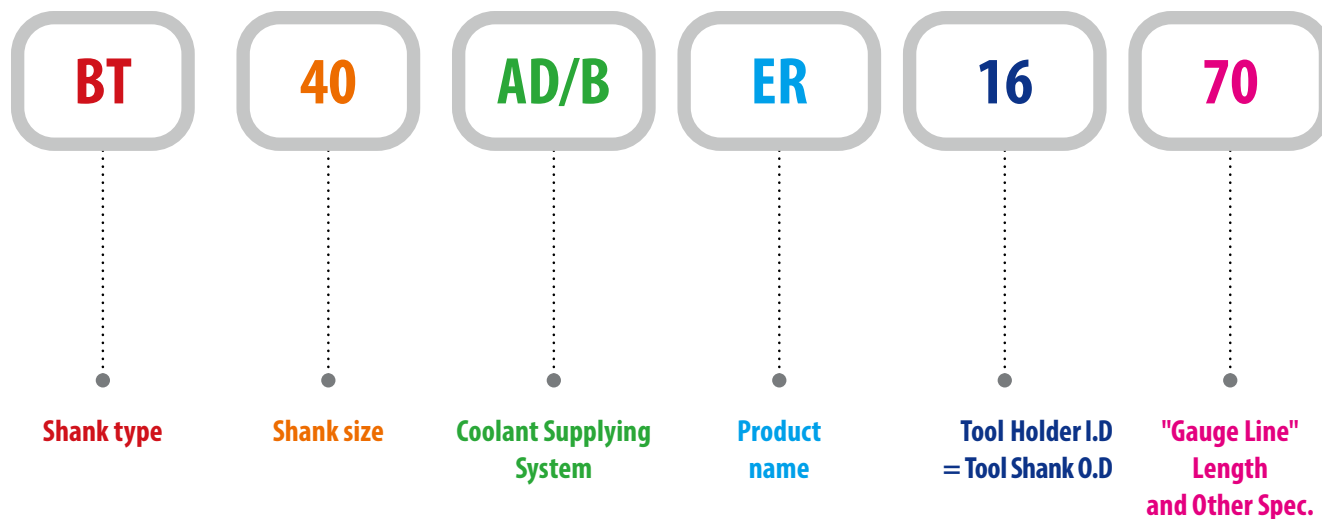
NC DRILL
CHUCK &
OTHER TOOL
HOLDERS

BORING
SYSTEM

ACCESSORY
& OTHERS

MODEL NUMBERING SYSTEM & SURFACE FINISH

Model Numbering System



Surface Finish

