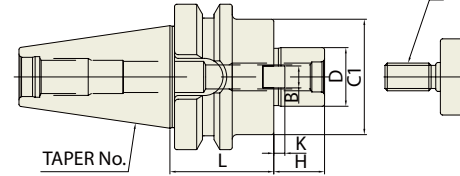
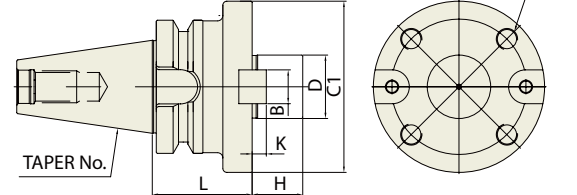


FACE MILL ARBOR

AUFNAHME DORN FÜR MESSERKÖPFE
ARBRE PORTE FRAISE À ALÉSAGE
MANDRINO PORTA FRESE FRONTALE
EJE PARA PLATOS DE PLACAS

**JIS B6339/
MAS 403-BT**

FIG.1

FIG.2


Tap Parts,
Refer to page 239

Unit : mm

TAPER No.	MODEL No.	EDP No.	D	L	C1	H	B	K	G	FIG.	WEIGHT (kg)
30	BT30-FMA25.4-45	P2779222	25.4	45	50	22	9.5	5	M12	1	1.10
	BT30-FMA31.75-45	P2779223	31.75	45	60	30	12.7	7	M16	1	1.20
40	BT40-FMA25.4-45	P2779224	25.4	45	50	22	9.5	5	M12	1	1.50
	BT40-FMA25.4-90	P2779225	25.4	90	50	22	9.5	5	M12	1	3.10
	BT40-FMA31.75-45	P2779226	31.75	45	60	30	12.7	7	M16	1	1.90
	BT40-FMA31.75-75	P2779227	31.75	75	60	30	12.7	7	M16	1	2.70
	BT40-FMA38.1-60	P2779228	38.1	60	80	34	15.9	9	M20	1	2.90
	BT50-FMA25.4-45	P2779229	25.4	45	50	22	9.5	5	M12	1	3.70
50	BT50-FMA25.4-90	P2779230	25.4	90	50	22	9.5	5	M12	1	4.60
	BT50-FMA25.4-150	P2779231	25.4	150	50	22	9.5	5	M12	1	5.50
	BT50-FMA31.75-45	P2779232	31.75	45	60	30	12.7	7	M16	1	4.50
	BT50-FMA31.75-75	P2779233	31.75	75	60	30	12.7	7	M16	1	5.30
	BT50-FMA31.75-105	P2779234	31.75	105	60	30	12.7	7	M16	1	5.80
	BT50-FMA31.75-150	P2779235	31.75	150	60	30	12.7	7	M16	1	6.30
	BT50-FMA38.1-45	P2779236	38.1	45	80	34	15.9	9	M20	1	4.30
	BT50-FMA38.1-75	P2779237	38.1	75	80	34	15.9	9	M20	1	5.60
	BT50-FMA38.1-105	P2779238	38.1	105	80	34	15.9	9	M20	1	6.00
	BT50-FMA38.1-150	P2779239	38.1	150	80	34	15.9	9	M20	1	6.50
	BT50-FMA50.8-45	P2779240	50.8	45	100	36	19.05	10	M24	1	4.90
	BT50-FMA50.8-75	P2779241	50.8	75	100	36	19.05	10	M24	1	6.80
	BT50-FMA47.625-75	P2779242	47.625	75	128.57	38	25.4	12.5	-	2	7.70

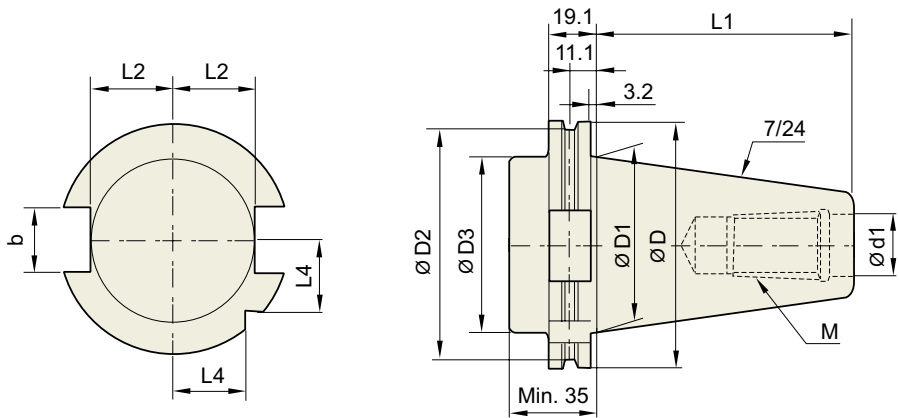
▶ Without "Coolant Through".

▶ CAT(ANSI B5.50) taper and Inch type products are available.



TECHNICAL DATA : SHANK STANDARD

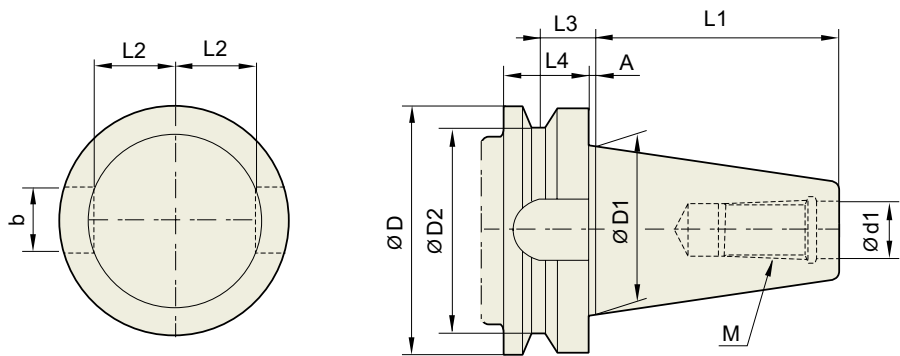
DIN 69871-SK



Unit : mm

TAPER No.	ØD	ØD1	ØD2	ØD3	Ød1	L1	L2	L3	L4	b	M
SK30	50	31.75	44.3	45	13	47.8	16.4	19	15	16.1	M12×1.75
SK40	63.55	44.45	56.25	50	17	68.4	22.8	25	18.5	16.1	M16×2.0
SK50	97.5	69.85	91.25	80	25	101.75	35.5	37.7	30	25.7	M24×3.0

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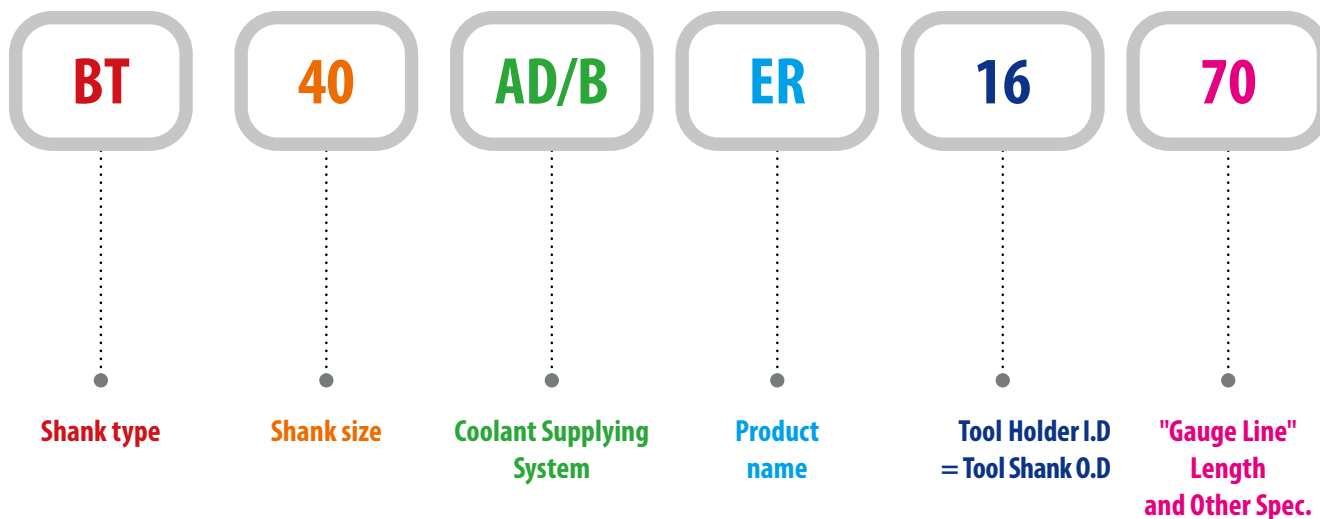


Unit : mm

TAPER No.	ØD	ØD1	ØD2	Ød13.	L1	L2	L3	L4	A	b	M
BT30	46	31.75	38	12.5	48.4	16.3	13.6	20	2	16.1	M12×1.75
BT40	63	44.45	53	17	65.4	22.6	16.6	25	2	16.1	M16×2
BT50	100	69.85	85	25	101.8	35.4	23.2	35	3	25.7	M24×3
BT60	155	107.95	135	31	161.8	60.1	28.2	45	3	25.7	M30×3.5

MODEL NUMBERING SYSTEM & SURFACE FINISH

Model Numbering System



Surface Finish

