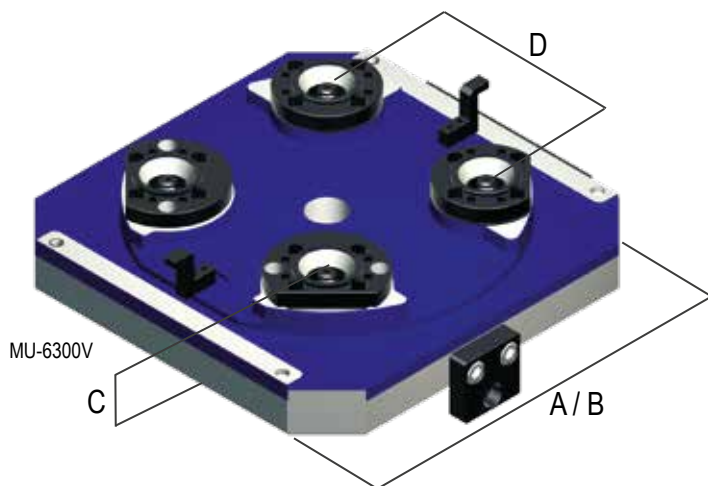


PALLET OKUMA

OKUMA PALLET

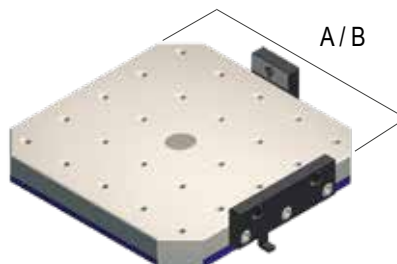


Ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. **Massima precisione**
 Solid cast iron cast G30 with double stress relieving heat treatment. **Highest accuracy**



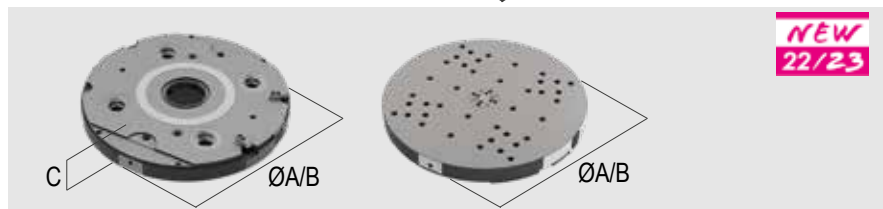
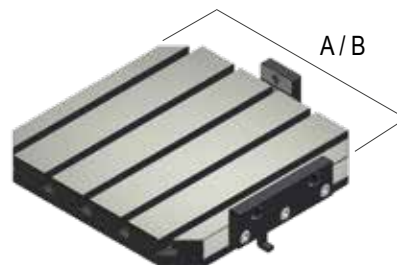
Art. 85

Pallet a reticolo con fori integrali M16
 Grid type pallet with solid threads M16



Art. 86

Pallet con cave a T H7
 H7 T slots pallet



UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !

Art. 85E

Piastra grande
 Big plate

Cod. 8.85.E...OKU*

Art. 85H

Blochetto di riferimento
 Referent block

Cod. 8.85.H...OKU

Art. 85F

Piastra piccola
 Small plate

Cod. 8.85.F...OKU*



*Esempio ordine: per art. 85F montato su pallet 500x500 il codice è: 8.85.F5050OKU / *Order example: for Art. 85F mounted on 500x500 pallet the code is: 8.85.F5050OKU

PALLET OKUMA Art.85

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.	€
	400	400	95	200	MA 400 HA - MB 4000 H - MA 40 H	8.85.4040OKU	
	500	500	95	200	MB 5000 H	8.85.5050OKU/200	
	500	500	118	240	MA 500 H II - MA 50	8.85.5050OKU	
	630	630	122	320	MA 600 H II - MA 60 H	8.85.6363OKU	
	Ø630	Ø630	63	300	MU 6300V	8.85.6300KU2	
	800	800	146	400	MA 800 HB	8.85.8080OKU	
	1000	1000	-	-	MB 10000 H	8.85.1010OKU	

PALLET OKUMA Art.86

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.	€
	400	400	95	200	MA 400 HA - MB 4000 H - MA 40 H	8.86.4040OKU	
	500	500	95	200	MB 5000 H	8.86.5050OKU/200	
	500	500	118	240	MA 500 H II - MA 50	8.86.5050OKU	
	630	630	122	320	MA 600 H II - MA 60 H	8.86.6363OKU	
	Ø630	Ø630	63	300	MU 6300V	8.86.6300KU2	
	800	800	146	400	MA 800 HB	8.86.8080OKU	
	1000	1000	-	-	MB 10000 H	8.86.1010OKU	

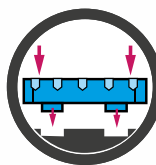
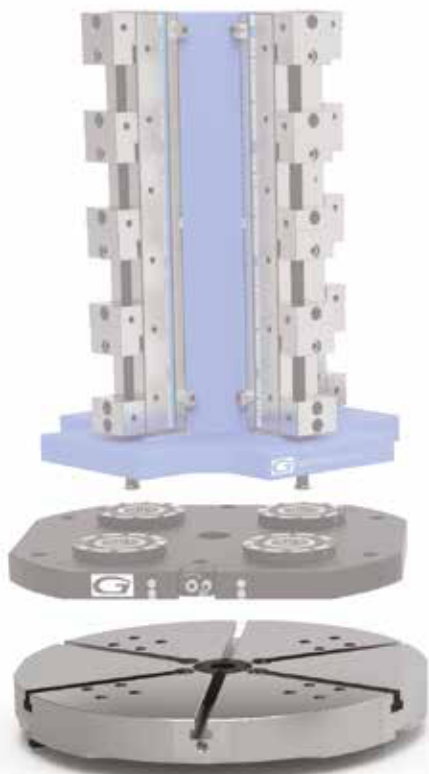
PALLETS



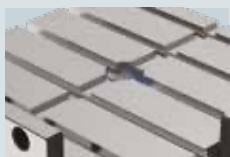
Precisione / Accuracy
±0,005mm

Il miglior pallet per il tuo centro di lavoro orizzontale

The best pallet for your horizontal machining centre



8



A cave o reticolo
T slot or Grid

I pallet Gerardi sono tutti disponibili nelle versioni a cave o reticolo in ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. Massima precisione!



All Gerardi pallets are available with caves or grid and are made with solid cast iron cast G30 with double stress heat treatment. Highest accuracy!



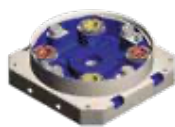
Arresto laterale
Workstop

Per un rapido e preciso allineamento dell'attrezzatura i pallets sono provvisti di due arresti laterali

Gerardi pallets are equipped with two workstops for quick and accurate positioning of the fixture



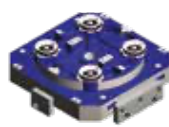
DOOSAN



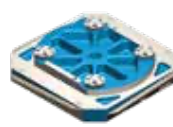
DMGMORI



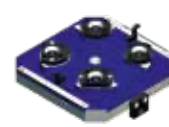
MANDELLI



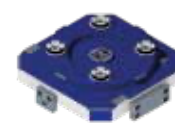
MAKINO



MAZAK



OKUMA



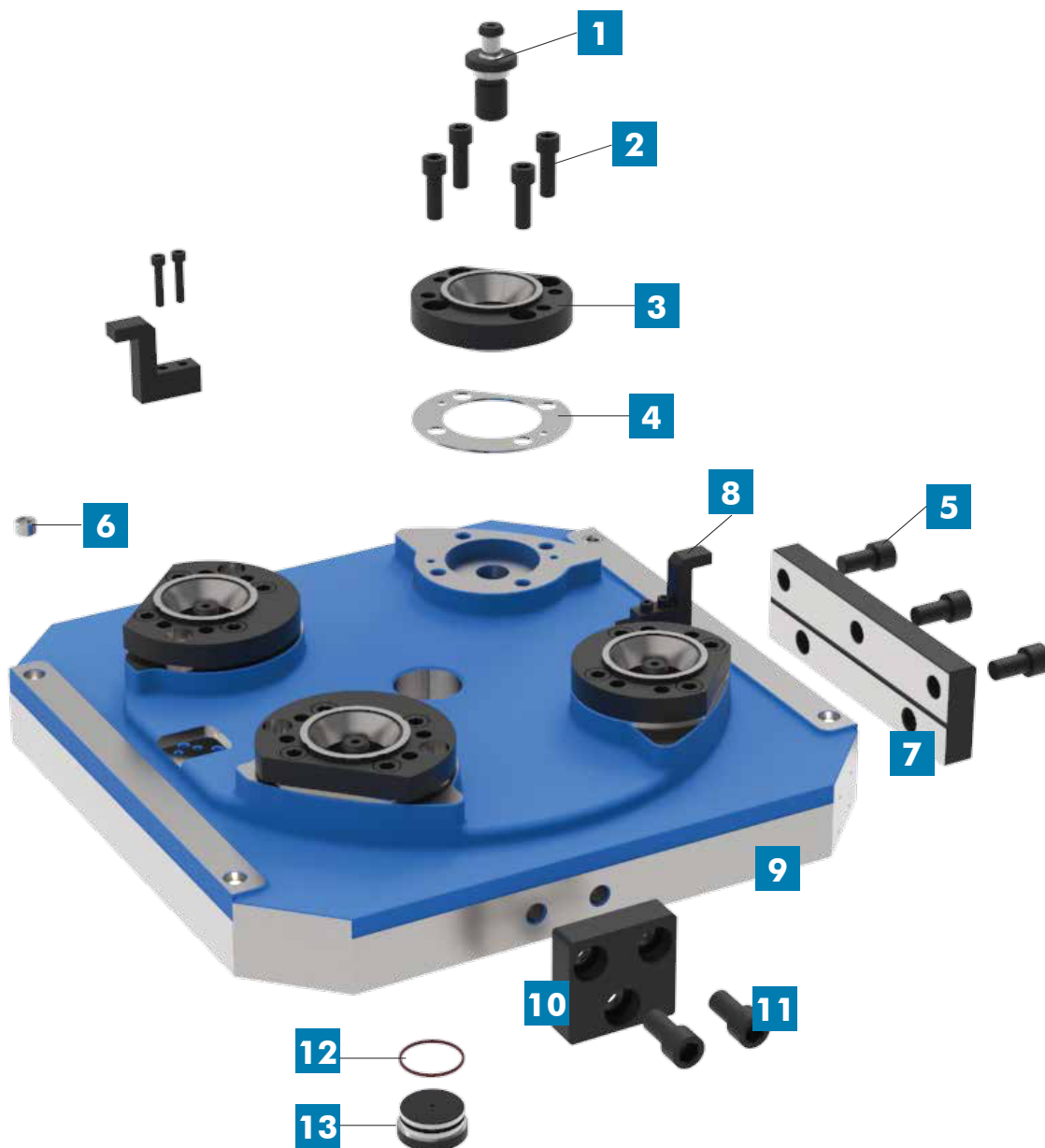
KIWA

ACCESSORI E PARTI DI RICAMBIO

SPARE PARTS AND ACCESSORIES

Tutti gli accessori sono forniti completamente temprati e rettificati. **TUTTI I COMPONENTI SONO COMPRESI NEL PREZZO**

All accessories are supplied completely hardened and ground HRC60. **PRICE ALL INCLUSIVE**

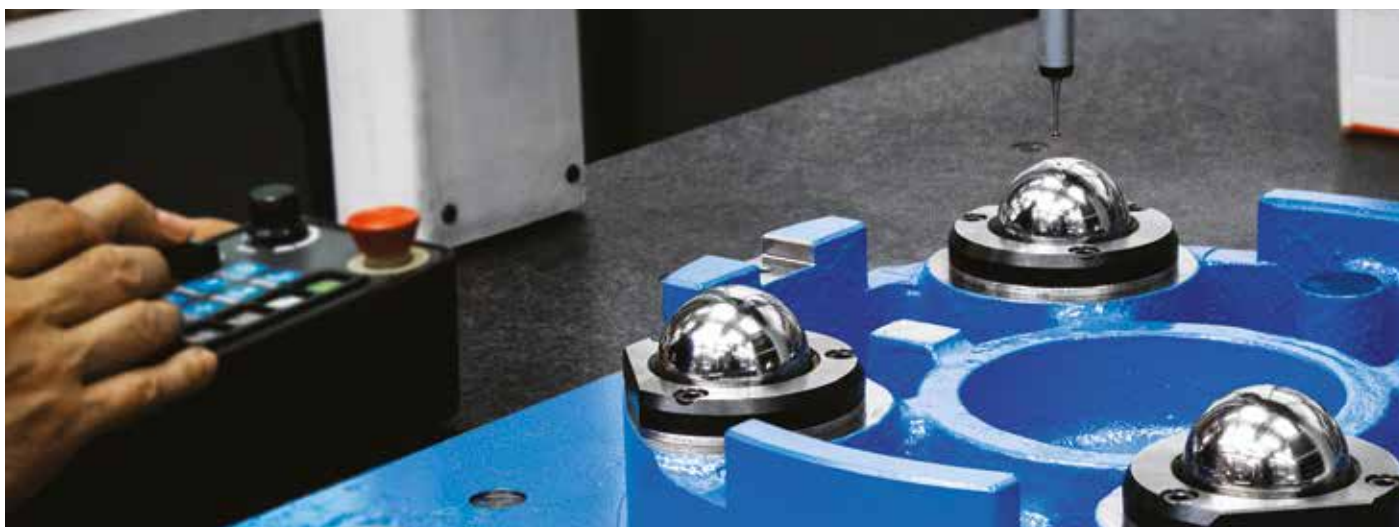


1	Art.45B TIRANTE PULL-STUD
2	VITI DI FISSAGGIO FIXING SCREWS
3	Art.85C BUSSOLA CONICA CONIC BUSHING
4	Art.85D SPESSORE SPACER
5	VITI DI FISSAGGIO FIXING SCREWS
6	Art.85L BUSSOLA DI CENTRAGGIO CENTERING BUSHING
7	Art.85E PIASTRA GRANDE BIG PLATE

8	Art.85H BLOCCHETTO DI RIFERIMENTO REFERENT BLOCK
9	Art.85Z / 86Z CORPO DEL PALLET PALLET BODY
10	Art.85F PIASTRA PICCOLA SMALL PLATE
11	VITI DI FISSAGGIO FIXING SCREWS
12	O-RING DI TENUTA O-RING
13	Art.85G TAPPO PLUG

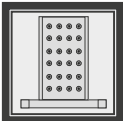
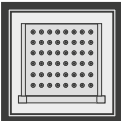


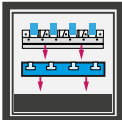
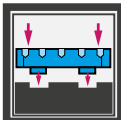
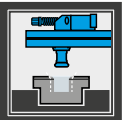
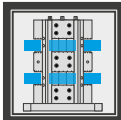
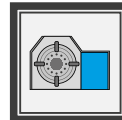
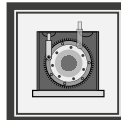


VERIFICHE DIMENSIONALI TRAMITE MACCHINE DI MISURA

DIMENSIONAL CHECK THROUGH MEASUREMENT MACHINES



SIMBOLOGIA DATI TECNICI

TECHNICAL DATA ICONS

MODELLI PORTAPEZZI TOMBSTONE MODELS			 Cubi Cubes	 Spalle 2 Sides tombstones	 Cubi a croce Cross cubes	 Squadre Angles
PIASTRE E PALLET PLATES AND PALLET					 Piastre e sovravole Plates & Interfaced plates	 Pallet macchina Machine pallet
POSSIBILITÀ DI POSSIBILITY OF			 Posizionamento & cambio rapido Quick change & positioning	 Cubi-morsa Vise tower	 Divisore Automatico Automatic dividing head	 Divisore Meccanico Mechanical dividing head
PAGINE PAGES					 Accessori & Ricambi Accessories & Spare Parts	 Istruzioni corretto utilizzo Instruction for a proper use