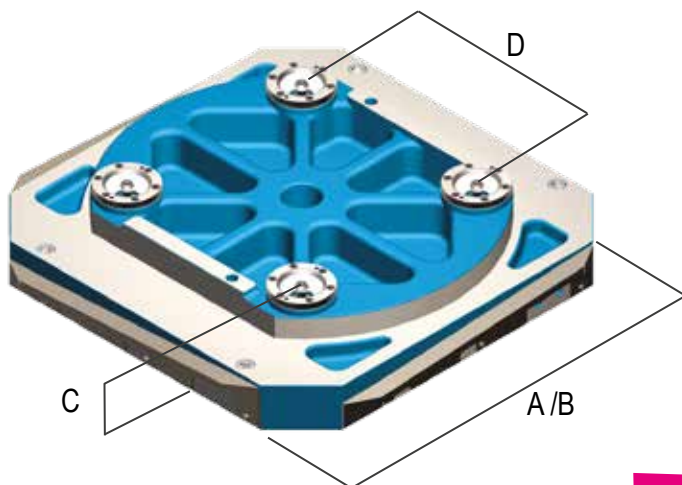


# PALLET MAZAK

## MAZAK PALLET

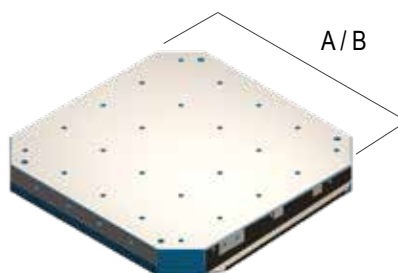


Ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. Massima precisione  
 Solid cast iron cast G30 with double stress relieving heat treatment. Highest accuracy



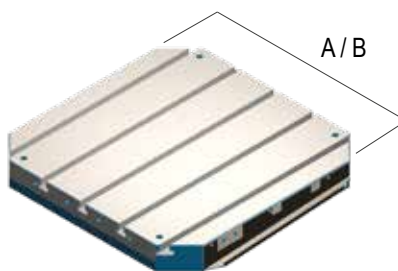
### Art. 85

Pallet a reticolo con fori integrali M16  
 Grid type pallet with solid threads M16

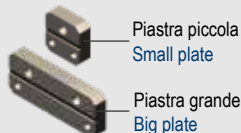
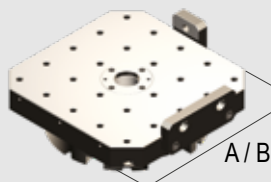
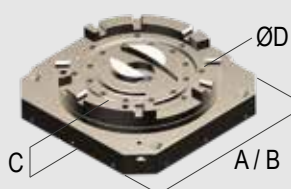


### Art. 86

Pallet con cave a T H7  
 H7 T slots pallet



**NEW**



### UPGRADE YOUR VISE APPLICATIONS THROUGH MODULAR ACCESSORIES !

#### Art. 85E

Piastra grande  
Big plate

Cod. 8.85.E...MAZ\*



#### Art. 85F

Piastra piccola  
Small plate

Cod. 8.85.F...MAZ\*



\*Esempio ordine: per art. 85F montato su pallet 500x500 il codice è: 8.85.F5050MAZ / \*Order example: for Art. 85F mounted on 500x500 pallet the code is: 8.85.F5050MAZ

### PALLET MAZAK Art.85

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.
	400	400	-	-	HCN 4000 - NEXUS 4000III	8.85.4040MAZ
	400	400	121	Ø350	FH - 4800	8.85.4040MAZ2
	500	500	-	-	HCN 5000 - HCN 5000/50 NEXUS 5000III - NEXUS 6000II	8.85.5050MAZ
	630	630	136	320	HCN 6800 - NEXUS 6800 II 6800 II HM PACKAGE	8.85.6363MAZ
	800	800	167	420	M 8800 - HCN 8800 NEXUS 8800II - MEGA 8800	8.85.8080MAZ
	1000	1000	-	-	M 10800 - HCN 10800 NEXUS 10800II - 10800II HM PACKAGE	8.85.1010MAZ

### PALLET MAZAK Art.86

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.
	400	400	95	200	HCN 4000 - NEXUS 4000III	8.86.4040MAZ
	500	500	95	200	HCN 5000 - HCN 5000/50 NEXUS 5000III - NEXUS 6000II	8.86.5050MAZ
	630	630	122	320	HCN 6800 - NEXUS 6800 II 6800 II HM PACKAGE	8.86.6363MAZ
	800	800	146	400	M 8800 - HCN 8800 NEXUS 8800II - MEGA 8800	8.86.8080MAZ
	1000	1000	-	-	M 10800 - HCN 10800 NEXUS 10800II - 10800II HM PACKAGE	8.86.1010MAZ

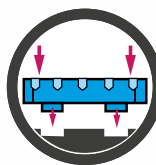
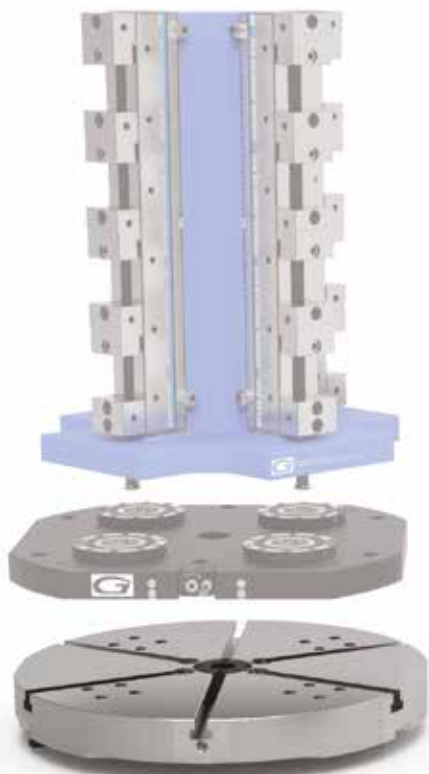
# PALLETS



Precisione / Accuracy  
**±0,005mm**

**Il miglior pallet per il tuo centro di lavoro orizzontale**

*The best pallet for your horizontal machining centre*



8



**A cave o reticolo**  
*T slot or Grid*

I pallet Gerardi sono tutti disponibili nelle versioni a cave o reticolo in ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. Massima precisione!



All Gerardi pallets are available with caves or grid and are made with solid cast iron cast G30 with double stress heat treatment. Highest accuracy!



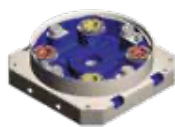
**Arresto laterale**  
*Workstop*

Per un rapido e preciso allineamento dell'attrezzatura i pallets sono provvisti di due arresti laterali

Gerardi pallets are equipped with two workstops for quick and accurate positioning of the fixture



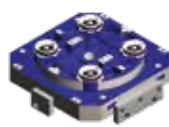
DOOSAN



DMGMORI



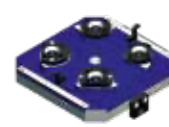
MANDELLI



MAKINO



MAZAK



OKUMA



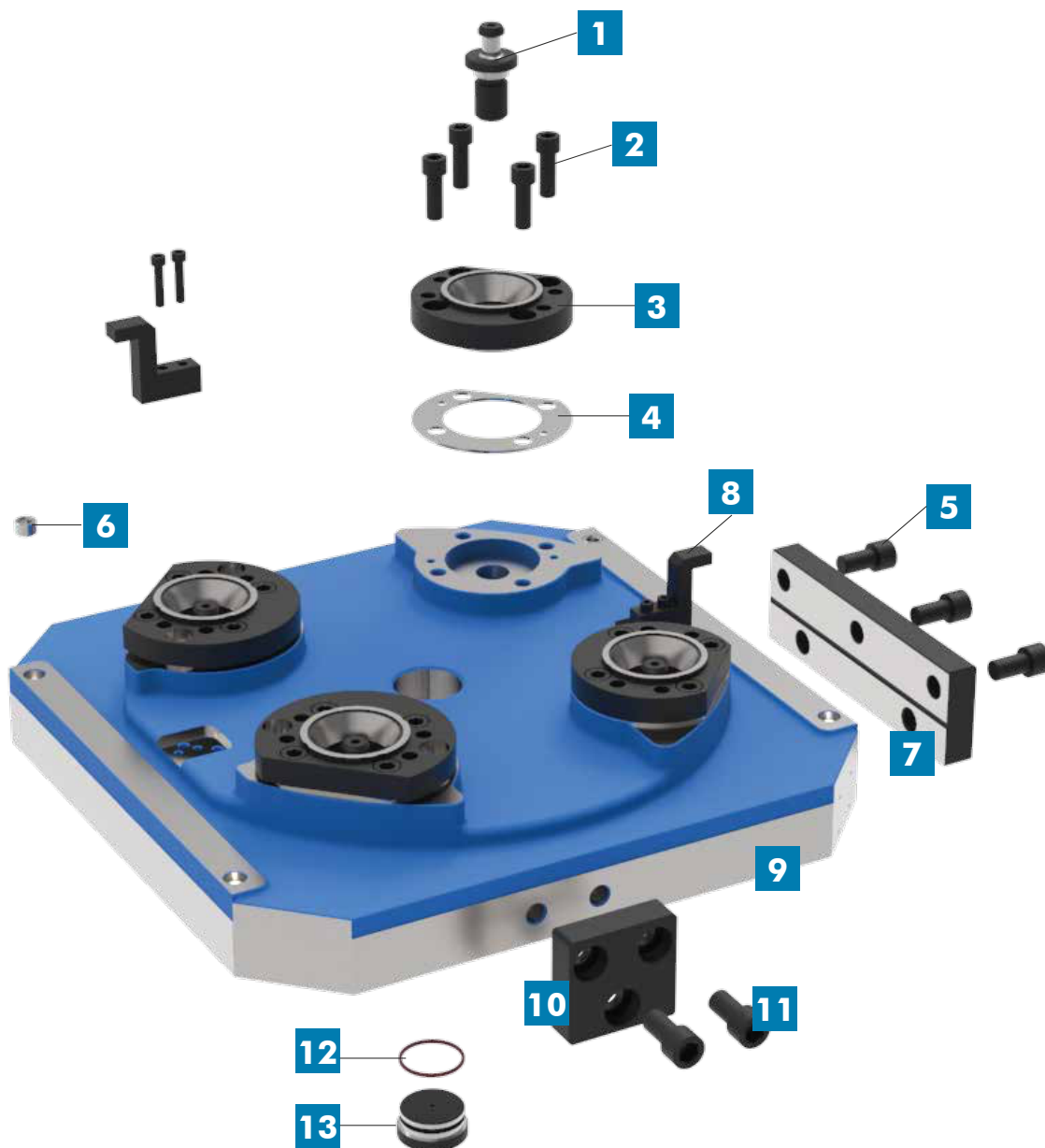
KIWA

## ACCESSORI E PARTI DI RICAMBIO

## SPARE PARTS AND ACCESSORIES

Tutti gli accessori sono forniti completamente temprati e rettificati. **TUTTI I COMPONENTI SONO COMPRESI NEL PREZZO**

All accessories are supplied completely hardened and ground HRC60. **PRICE ALL INCLUSIVE**

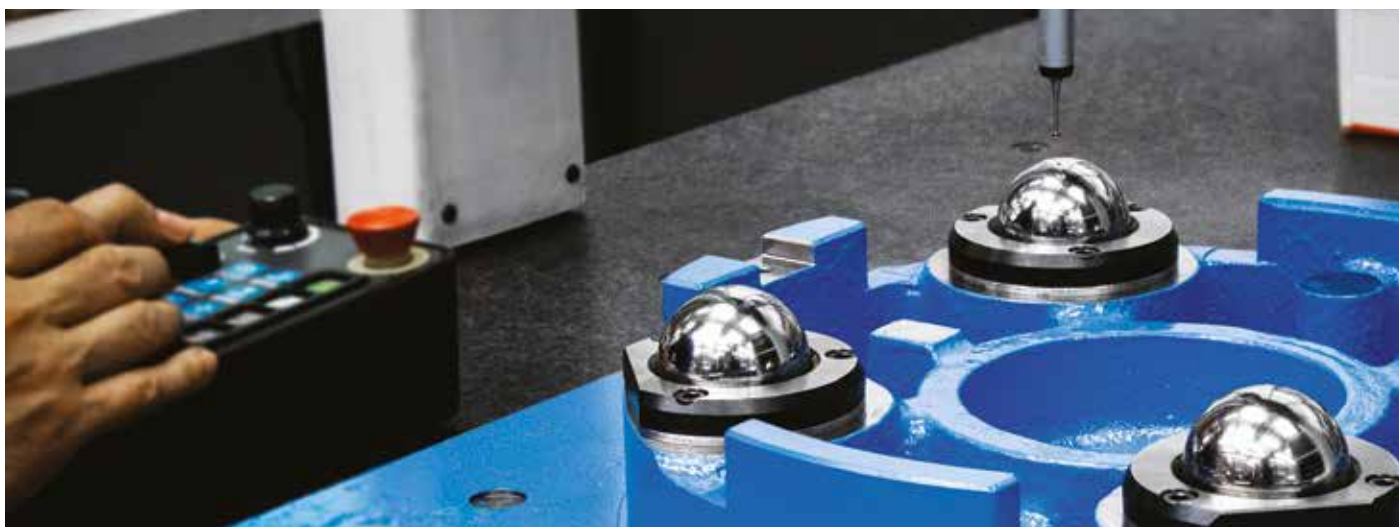


<b>1</b>	<b>Art.45B TIRANTE</b> PULL-STUD
<b>2</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>3</b>	<b>Art.85C BUSSOLA CONICA</b> CONIC BUSHING
<b>4</b>	<b>Art.85D SPESSORE</b> SPACER
<b>5</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>6</b>	<b>Art.85L BUSSOLA DI CENTRAGGIO</b> CENTERING BUSHING
<b>7</b>	<b>Art.85E PIASTRA GRANDE</b> BIG PLATE

<b>8</b>	<b>Art.85H BLOCCHETTO DI RIFERIMENTO</b> REFERENT BLOCK
<b>9</b>	<b>Art.85Z / 86Z CORPO DEL PALLET</b> PALLET BODY
<b>10</b>	<b>Art.85F PIASTRA PICCOLA</b> SMALL PLATE
<b>11</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>12</b>	<b>O-RING DI TENUTA</b> O-RING
<b>13</b>	<b>Art.85G TAPPO</b> PLUG

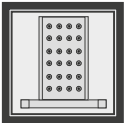
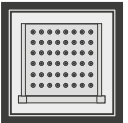


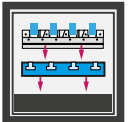
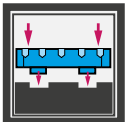
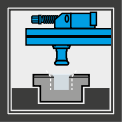
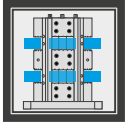
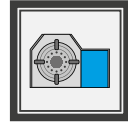
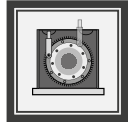


# VERIFICHE DIMENSIONALI TRAMITE MACCHINE DI MISURA

## DIMENSIONAL CHECK THROUGH MEASUREMENT MACHINES



### SIMBOLOGIA DATI TECNICI

### TECHNICAL DATA ICONS

<b>MODELLI PORTAPEZZI</b> <b>TOMBSTONE MODELS</b>			 Cubi Cubes	 Spalle 2 Sides tombstones	 Cubi a croce Cross cubes	 Squadre Angles
<b>PIASTRE E PALLET</b> <b>PLATES AND PALLET</b>					 Piastre e sovratavole Plates & Interfaced plates	 Pallet macchina Machine pallet
<b>POSSIBILITÀ DI</b> <b>POSSIBILITY OF</b>			 Posizionamento & cambio rapido Quick change & positioning	 Cubi-morsa Vise tower	 Divisore Automatico Automatic dividing head	 Divisore Meccanico Mechanical dividing head
<b>PAGINE</b> <b>PAGES</b>					 Accessori & Ricambi Accessories & Spare Parts	 Istruzioni corretto utilizzo Instruction for a proper use