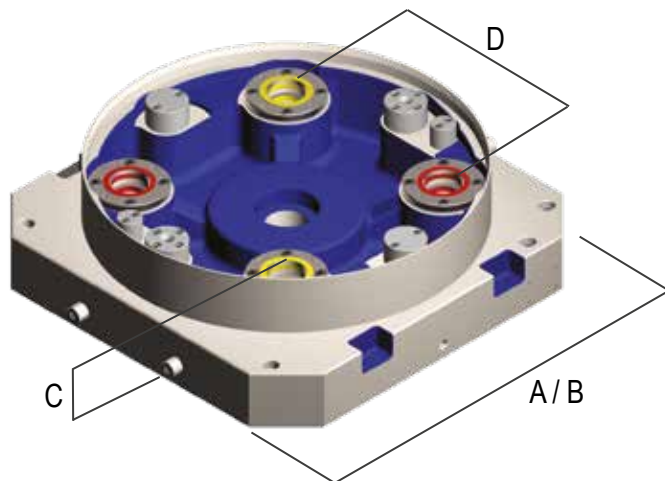


# PALLET DMG-MORI

## DMG-MORI PALLET

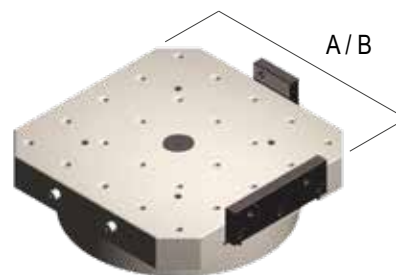


Ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. Massima precisione  
 Solid cast iron cast G30 with double stress relieving heat treatment. Highest accuracy



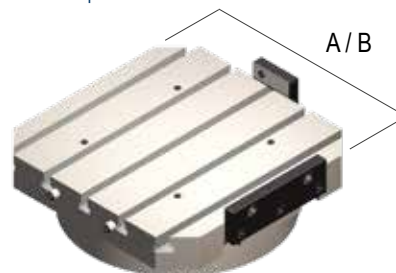
### Art. 85

Pallet a reticolo con fori integrali M16  
 Grid type pallet with solid threads M16



### Art. 86

Pallet con cave a T H7  
 H7 T slots pallet



### AMPLIA LE TUE APPLICAZIONI TRAMITE GLI ACCESSORI MODULARI !

#### Art. 85E

Piastra grande  
 Big plate

Cod. 8.85.E...DMG\*



#### Art. 85F

Piastra piccola  
 Small plate

Cod. 8.85.F...DMG\*



\*Esempio ordine: per art. 85F montato su pallet 500x500 il codice è: 8.85.F5050DMG / \*Order example: for Art. 85F mounted on 500x500 pallet the code is: 8.85.F5050DMG

### PALLET DMG MORI Art.85

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.	
	400	400	86	190	NHX 4000 2° - NH 4000 DCG	8.85.4040DMG	
	500	500	120	250	NHX 5000 2° - NHX 5500 NH 5000 DCG/40	8.85.5050DMG	
	630	630	157	300	NHX 6300 - NH 6300 DCGII DMC 80H douBLOCK - DMC 80H linear	8.85.6363DMG	
	800	800	215	450	NHX 8000 DMC 100H douBLOCK - DMC 125H douBLOCK	8.85.8080DMG	
	1000	1000	-	-	NHX 10000	8.85.1010DMG	

### PALLET DMG MORI Art.86

Dimensioni - Dimensions (mm)	A	B	C	D	Modelli / Models	Cod.	
	400	400	86	190	NHX 4000 2° - NH 4000 DCG	8.86.4040DMG	
	500	500	120	250	NHX 5000 2° - NHX 5500 NH 5000 DCG/40	8.86.5050DMG	
	630	630	157	300	NHX 6300 - NH 6300 DCGII DMC 80H douBLOCK - DMC 80H linear	8.86.6363DMG	
	800	800	215	450	NHX 8000 DMC 100H douBLOCK - DMC 125H douBLOCK	8.86.8080DMG	
	1000	1000	-	-	NHX 10000	8.86.1010DMG	

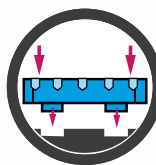
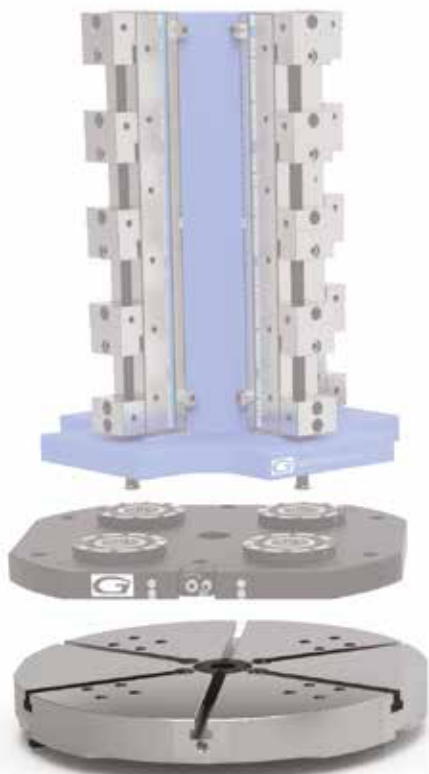
# PALLETS



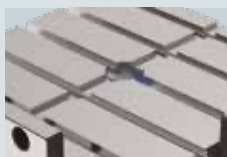
Precisione / Accuracy  
**±0,005mm**

**Il miglior pallet per il tuo centro di lavoro orizzontale**

*The best pallet for your horizontal machining centre*



8



**A cave o reticolo**  
*T slot or Grid*

I pallet Gerardi sono tutti disponibili nelle versioni a cave o reticolo in ghisa monoblocco G30 stabilizzata con doppio trattamento di distensione. Massima precisione!



All Gerardi pallets are available with caves or grid and are made with solid cast iron cast G30 with double stress heat treatment. Highest accuracy!



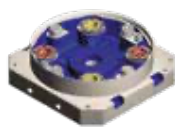
**Arresto laterale**  
*Workstop*

Per un rapido e preciso allineamento dell'attrezzatura i pallets sono provvisti di due arresti laterali

Gerardi pallets are equipped with two workstops for quick and accurate positioning of the fixture



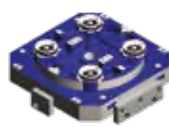
DOOSAN



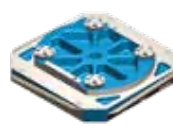
DMGMORI



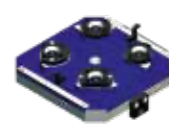
MANDELLI



MAKINO



MAZAK



OKUMA



KIWA

## ACCESSORI E PARTI DI RICAMBIO

## SPARE PARTS AND ACCESSORIES

Tutti gli accessori sono forniti completamente temprati e rettificati. **TUTTI I COMPONENTI SONO COMPRESI NEL PREZZO**

All accessories are supplied completely hardened and ground HRC60. **PRICE ALL INCLUSIVE**

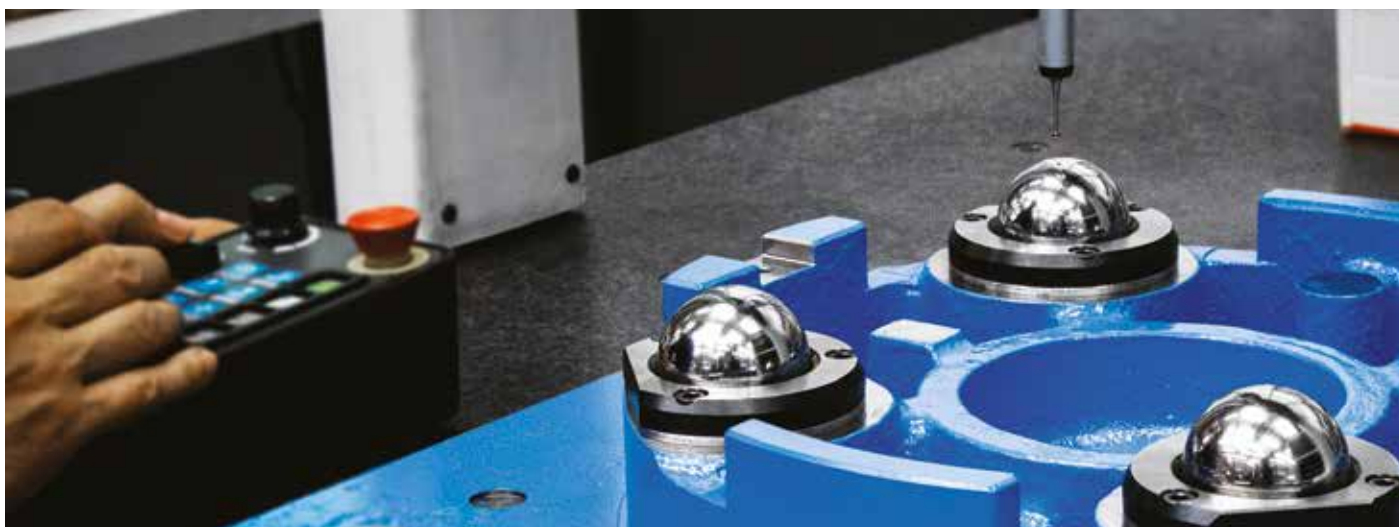


<b>1</b>	<b>Art.45B TIRANTE</b> PULL-STUD
<b>2</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>3</b>	<b>Art.85C BUSSOLA CONICA</b> CONIC BUSHING
<b>4</b>	<b>Art.85D SPESSORE</b> SPACER
<b>5</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>6</b>	<b>Art.85L BUSSOLA DI CENTRAGGIO</b> CENTERING BUSHING
<b>7</b>	<b>Art.85E PIASTRA GRANDE</b> BIG PLATE

<b>8</b>	<b>Art.85H BLOCCHETTO DI RIFERIMENTO</b> REFERENT BLOCK
<b>9</b>	<b>Art.85Z / 86Z CORPO DEL PALLET</b> PALLET BODY
<b>10</b>	<b>Art.85F PIASTRA PICCOLA</b> SMALL PLATE
<b>11</b>	<b>VITI DI FISSAGGIO</b> FIXING SCREWS
<b>12</b>	<b>O-RING DI TENUTA</b> O-RING
<b>13</b>	<b>Art.85G TAPPO</b> PLUG

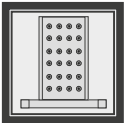
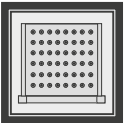


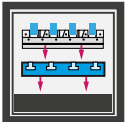
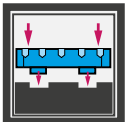
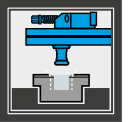
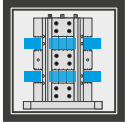
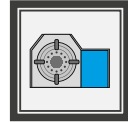
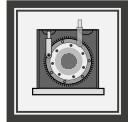


# VERIFICHE DIMENSIONALI TRAMITE MACCHINE DI MISURA

## DIMENSIONAL CHECK THROUGH MEASUREMENT MACHINES



### SIMBOLOGIA DATI TECNICI

### TECHNICAL DATA ICONS

<b>MODELLI PORTAPEZZI</b> <b>TOMBSTONE MODELS</b>			 Cubi Cubes	 Spalle 2 Sides tombstones	 Cubi a croce Cross cubes	 Squadre Angles
<b>PIASTRE E PALLET</b> <b>PLATES AND PALLET</b>					 Piastre e sovratavole Plates & Interfaced plates	 Pallet macchina Machine pallet
<b>POSSIBILITÀ DI</b> <b>POSSIBILITY OF</b>			 Posizionamento & cambio rapido Quick change & positioning	 Cubi-morsa Vise tower	 Divisore Automatico Automatic dividing head	 Divisore Meccanico Mechanical dividing head
<b>PAGINE</b> <b>PAGES</b>					 Accessori & Ricambi Accessories & Spare Parts	 Istruzioni corretto utilizzo Instruction for a proper use