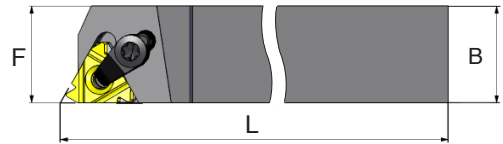



# Thread Turning Toolholders

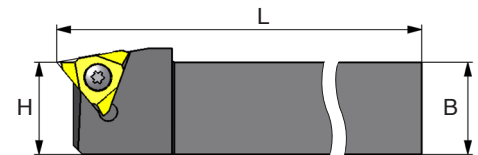


## External Toolholders With Top Clamp




Ordering Code Right Hand	 L	B=H	L	F	Insert Screw	Clamp	Anvil Screw	Torx Key	RH Anvil	LH Anvil
<b>DER 1212 H16</b>	16	12	100	16	S16	C16	A16S	K16	AE16	AI16
<b>DER 1616 H16</b>	16	16	100	16	S16	C16	A16S	K16	AE16	AI16
<b>DER 2020 K16</b>	16	20	125	20	S16	C16	A16S	K16	AE16	AI16
<b>DER 2525 M16</b>	16	25	150	25	S16	C16	A16S	K16	AE16	AI16
<b>*DER 2525 M22</b>	22	25	150	25	S22	C22	A22	K22	AE22	AI22

For **LEFT HAND** toolholders specify **DEL** instead of **DER**  
 Toolholders are made with a **1.5° Helix Angle**. For other Helix Angles  
 please see helix angle chart in the technical section of this catalog.  
 Two clamping methods can be used: screw or top clamp.  
 \*Use K21 torx key for C22 clamp




## Vertical Toolholders



Ordering Code Right Hand		B=H	L	F	Insert Screw	Torx Key
<b>SER 1616 H16V</b>	16	16	100	18	S16S	K16
<b>SER 2020 K16V</b>	16	20	125	22	S16S	K16
<b>SER 2525 M16V</b>	16	25	150	27	S16S	K16
<b>SER 2525 M22V</b>	22	25	150	27.5	S22S	K22
<b>SER 3232 P27V-T10</b>	27	32	170	36	S27	K27

## Slim Throat Toolholders



Ordering Code Right Hand		B=H	L	F	Insert Screw	Torx Key
<b>SER 1616 H16VS</b>	16	16	100	18	S16S	K16
<b>SER 2020 K16VS</b>	16	20	125	22	S16S	K16
<b>SER 2525 M16VS</b>	16	25	150	27	S16S	K16
<b>SER 2525 M22VS</b>	22	25	150	27	S22S	K22

## Product Identification

### Threading Toolholders Ordering Codes

