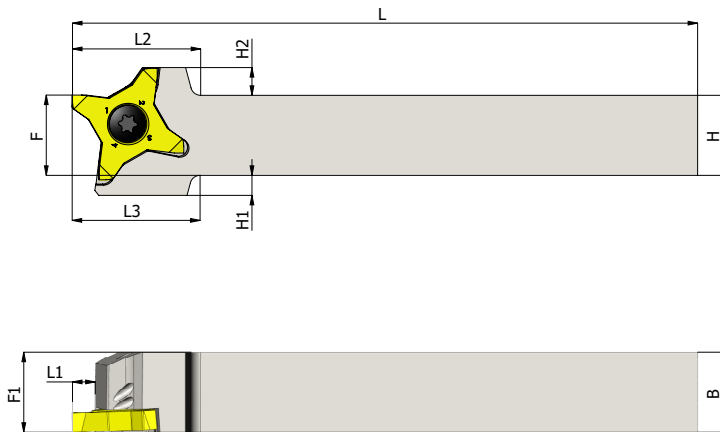


External Toolholders



Insert Type	Ordering Code	B	H	L1	L2	L3	L	F	F1	H1	H2	Insert Screw Torx+	Key Torx+	** Coolant Connector mm
G4	*G4ER 1212 K	12	12	4.5	18	18	125	12	12	4	4	S16P	IP10	---
	G4ER 1616 K	16	16	4.5	18	---	125	16	16	---	4	S16P	IP10	Ø4/Ø6
	G4ER 2020 K	20	20	4.5	18	---	125	20	20	---	4	S16P	IP10	Ø4/Ø6
	G4ER 2525 M	25	25	4.5	18	---	150	25	25	---	4	S16P	IP10	Ø4/Ø6
TG4	TG4ER 1616 K	16	16	6.5	26	26	125	16	16	4	6	S22P	IP20	Ø4/Ø6
	TG4ER 2020 K	20	20	6.5	26	---	125	20	20	---	6	S22P	IP20	Ø4/Ø6
	TG4ER 2525 M	25	25	6.5	26	---	150	25	25	---	6	S22P	IP20	Ø4/Ø6

* Without internal coolant

** Diameter of coolant pipe (Default Ø4)

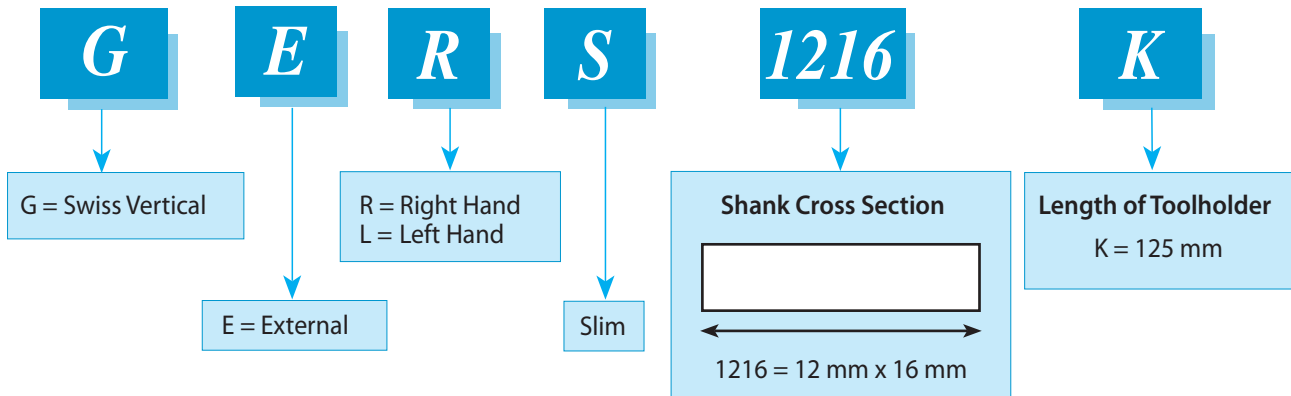
For L.H, specify G4EL... instead of G4ER...

specify TG4EL... instead of TG4ER...

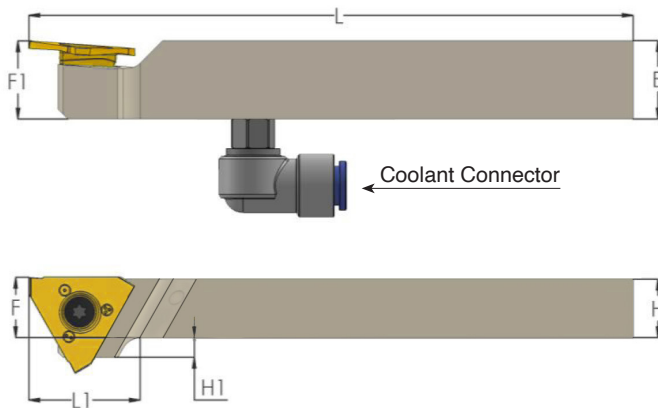
Coated holders provide a high abrasive resistance

External Toolholders

Product Identification - Ordering Codes



- Coolant through toolholders, for external turning in Swiss type lathes machines.
- The high pressure coolant is directed towards the insert cutting edge, in order to evacuate the chips created and avoid build up edge.
- Includes a coolant connector for fast attachment on the machine.



Right Version



Right hand cutting

Ordering Code	B	H	L1	L	F	F1	H1	Insert Screw	Torx Key	*Coolant connector
**GER 0816 K	16	8	17	125	8	16	8	S21	K21	-
GER 1016 K	16	10	17	125	10	16	6	S21	K21	Ø4 / Ø6
GER 1216 K	16	12	17	125	12	16	4	S21	K21	Ø4 / Ø6
GER 1616 K	16	16	-	125	16	16	0	S21	K21	Ø4 / Ø6
GER 2020 K	20	20	-	125	20	20	0	S21	K21	Ø4 / Ø6
GER 2525 M	25	25	-	150	25	25	0	S21	K21	Ø4 / Ø6

For L.H, specify GE **L** instead of GE **R**

* Coolant pipe diameter

** Without coolant