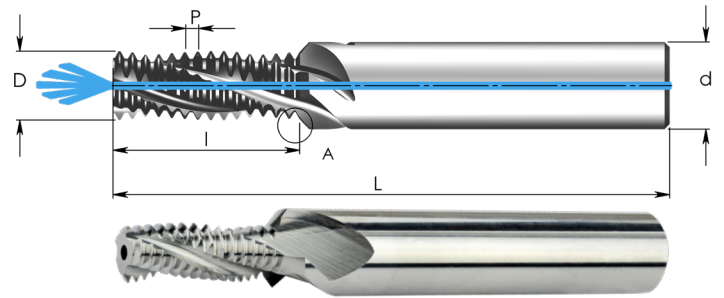
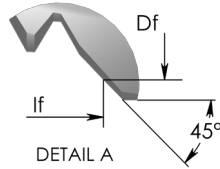
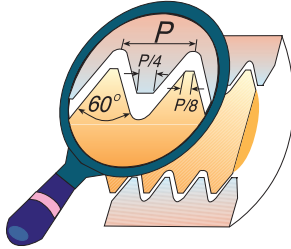


## UN With internal coolant bore and cutting chamfer

### Tools for Internal Thread



### Thread length: 2xD

Grade	P	M	K	N	S	H
K20	○	○	●	●	●	

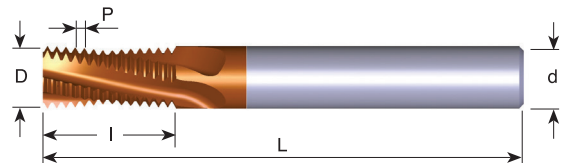
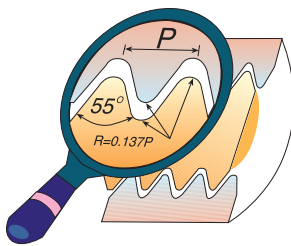
Pitch TPI	UNC	UNF	UNEF	Ordering Code	d	D	Df	No. of Flutes	I	lf	L
20	1/4			<b>AMT 08048 C14 20UN-C</b>	8	4.8	6.8	3	14.6	15.6	64
18	5/16			<b>AMT 1006 C17 18UN-C</b>	10	6.0	8.4	3	17.6	18.8	73
16	3/8			<b>AMT 12074 C21 16UN-C</b>	12	7.4	10.0	3	21.4	22.7	84

Order example: AMT 12074 C21 16UN-C K20

For information about AMT Thread Mills and cutting data see page B12-16

## G (55°) BSF, BSP

### Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	○	●	○	○	

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/16-G1/8	<b>MT 0606 C9 28 W</b>	6	6.0	3	9.5	58
19	G1/4-3/8	<b>MT 0808 C14 19 W</b>	8	8.0	3	14.0	64
14	G1/2-7/8	<b>MT 1212 D19 14 W</b>	12	12.0	4	19.0	84
14	G1/2-7/8	<b>MT 1212 D26 14 W</b>	12	12.0	4	26.3	84
11	G≥1	<b>MT 1212 C24 11 W</b>	12	12.0	3	24.2	84
11	G≥1	<b>MT 1616 D38 11 W</b>	16	16.0	4	38.1	105
11	G≥1	<b>MT 2020 E47 11 W</b>	20	20.0	5	47.3	105

Order example: MT 1212 D19 14 W MT7

For small thread mills see pages B09-7, B09-14 and B11-5

For thread mills with coolant see next page



● First choice

○ Alternative

## Product Identification

### Mill-Thread Solid Carbide Ordering Codes

