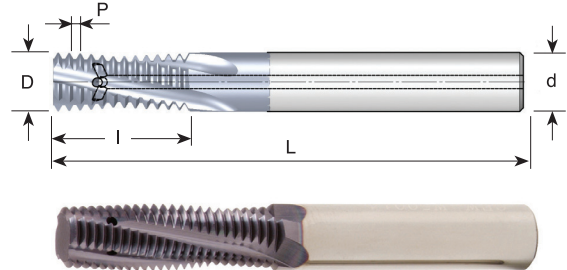
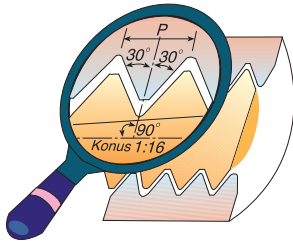


NPT With internal coolant through the flutes

Same Tool for Internal and External Thread



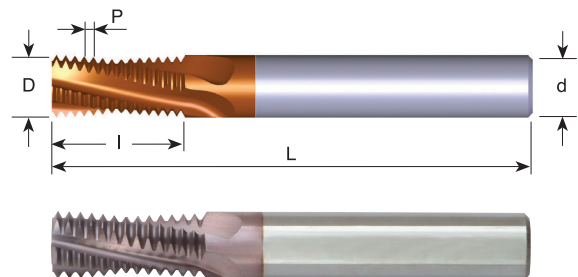
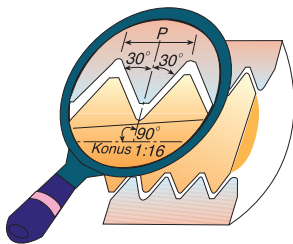
Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
27	1/8	MTZ 08076 C10 27 NPT	8	7.6	3	10.8	64
18	1/4-3/8	MTZ 1010 D16 18 NPT	10	10.0	4	16.2	73
14	1/2-3/4	MTZ 16155 D22 14 NPT	16	15.5	4	22.7	101

Order example: MTZ 08076 C10 27 NPT MT7

NPTF

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	○	●	○	○	

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
27	1/16-1/8	MT 0606 C9 27 NPTF	6	6.0	3	9.9	58
18	1/4-3/8	MT 0808 C14 18 NPTF	8	8.0	3	14.8	64
14	1/2-3/4	MT 1212 D20 14 NPTF	12	12.0	4	20.9	84
11.5	1-2	MT 1616 D27 11.5 NPTF	16	16.0	4	27.6	105
8	≥2 1/2	MT 2020 D39 8 NPTF	20	20.0	4	39.7	105

Order example: MT 1212 D20 14 NPTF MT7

For thread mills with coolant bore see next page

For conical preparation end mills see page B08-23

● First choice ○ Alternative

Product Identification

Mill-Thread Solid Carbide Ordering Codes

