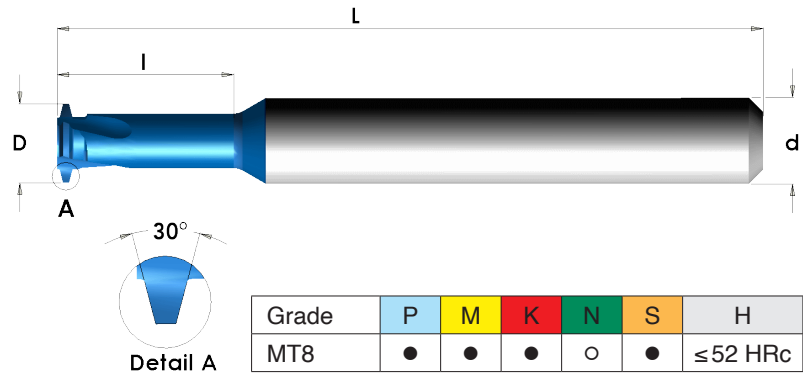


Trapez-DIN 103

Tools for Internal Thread



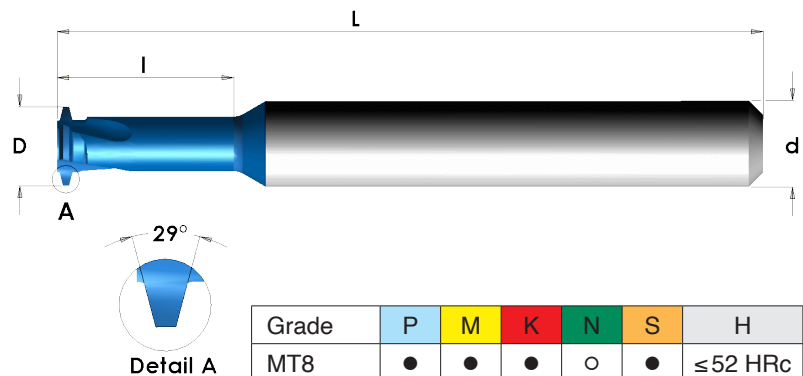
Grade	P	M	K	N	S	H
MT8	●	●	●	○	●	≤52 HRc

Pitch mm	Thread size	Ordering Code	d	D	No. of Flutes	I	L	Thread Depth
1.5	Tr8x1.5 Tr9x1.5	MTI 06055 C13 1.5 TR	6	5.5	3	13.5	58	2xD1
2	Tr10x2 Tr11x2	MTI 08066 C21 2 TR	8	6.6	3	21.0	64	2xD1
2	Tr12x2 Tr14x2	MTI 10086 D25 2 TR	10	8.6	4	25.0	73	2xD1
3	Tr12x3	MTI 0807 C25 3 TR	8	7.0	3	25.0	64	2xD1
3	Tr14x3 Tr22x3	MTI 10089 D29 3 TR	10	8.9	4	29.0	73	2xD1
4	Tr16x4 Tr18x4 Tr20x4	MTI 10092 C33 4 TR	10	9.2	3	33.0	73	2xD1
5	Tr22x5 Tr24x5 Tr26x5	MTI 14135 D45 5 TR	14	13.5	4	45.0	105	2xD1

Order example: MTI 08066 C21 2 TR MT8

Acme

Tools for Internal Thread
Inch Shank



Grade	P	M	K	N	S	H
MT8	●	●	●	○	●	≤52 HRc

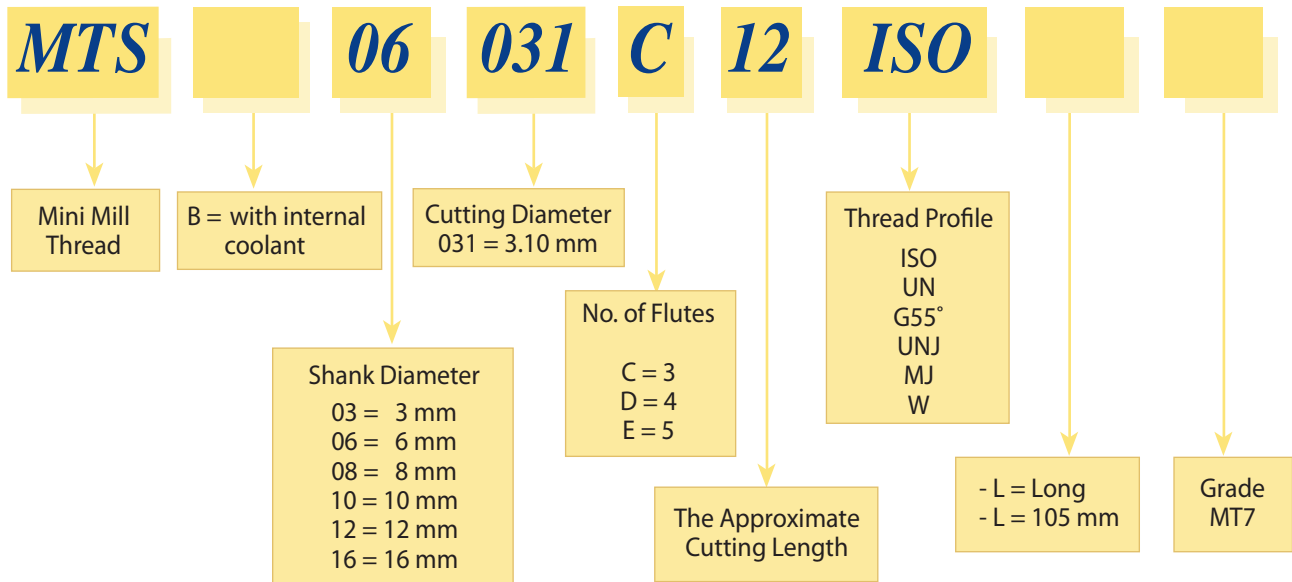
Pitch TPI	Thread size	Ordering Code	d	D	No. of Flutes	I	L	Thread Depth
16	1/4-16	MTI 0250 C04 16 ACME	1/4	4.3	3	9.7	64	1.5xD1
14	5/16-14	MTI 0250 C06 14 ACME	1/4	5.2	3	15.2	64	2xD1
12	3/8-12 7/16-12	MTI 0250 C08 12 ACME	1/4	6.1	3	19.1	64	2xD1
10	1/2-10	MTI 0375 D10 10 ACME	3/8	8.3	4	25.4	76	2xD1
8	5/8-8	MTI 0500 D11 8 ACME	1/2	10.4	4	27.9	89	1.5xD1
6	3/4-6 7/8-6	MTI 0500 D12 6 ACME	1/2	12.0	4	30.5	89	1.5xD1
5	1-5 1 1/8-5 1 1/4-5	MTI 0625 E15 5 ACME	5/8	15.9	5	38.1	102	1.5xD1

Order example: MTI 0375 D10 10 ACME MT8

● First choice ○ Alternative

Product Identification

Mini Mill-Thread MTS Ordering Codes



Mini Mill-Thread MTI and FMTI Ordering Codes

