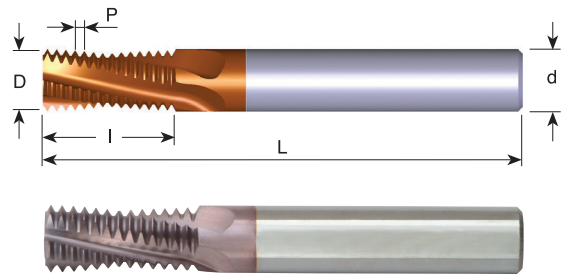
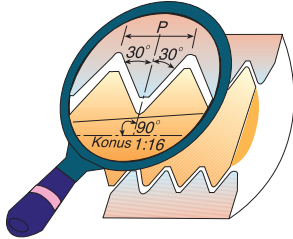


## NPT

Same Tool for Internal and External Thread



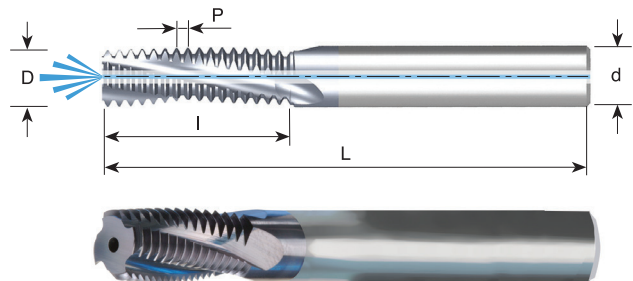
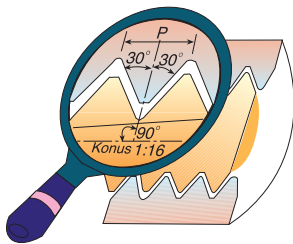
Grade	P	M	K	N	S	H
MT7	●	○	●	○	○	

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
27	1/16-1/8	<b>MT 0606 C9 27 NPT</b>	6	6.0	3	9.9	58
18	1/4-3/8	<b>MT 0808 C14 18 NPT</b>	8	8.0	3	14.8	64
14	1/2-3/4	<b>MT 1212 D20 14 NPT</b>	12	12.0	4	20.9	84
11.5	1-2	<b>MT 1616 D27 11.5 NPT</b>	16	16.0	4	27.6	105
8	≥2 1/2	<b>MT 2020 D39 8 NPT</b>	20	20.0	4	39.7	105

Order example: MT 0808 C14 18 NPT MT7

## NPT With internal coolant bore

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
27	1/8	<b>MTB 08076 C10 27 NPT</b>	8	7.6	3	10.8	64
18	1/4-3/8	<b>MTB 1010 D16 18 NPT</b>	10	10.0	4	16.2	73
14	1/2-3/4	<b>MTB 16155 D22 14 NPT</b>	16	15.5	4	22.7	105
11.5	1-2	<b>MTB 2020 D29 11.5 NPT</b>	20	20.0	4	29.8	105
8	≥2 1/2	<b>MTB 2020 D39 8 NPT</b>	20	20.0	4	39.7	105

Order example: MTB 1010 D16 18 NPT MT7

For thread mills with coolant through the flutes see next page

For conical preparation end mills see page B08-23

● First choice    ○ Alternative

## Product Identification

### Mill-Thread Solid Carbide Ordering Codes

