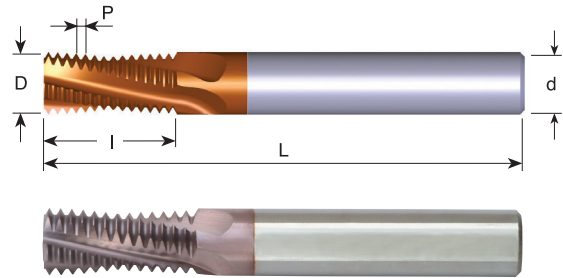
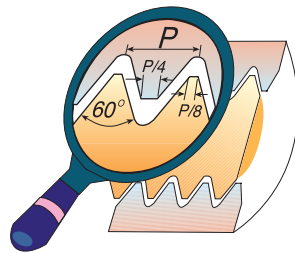


Mill - Thread Solid Carbide for External Threads

Advantages:

- Excellent surface finish thanks to the spiral flutes
- Short machining time due to multi 3 to 5 flutes

ISO

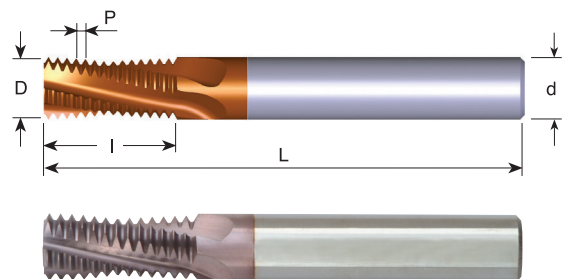
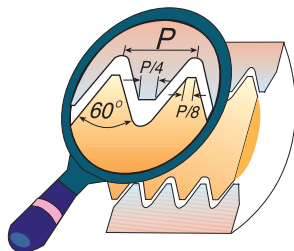


Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch mm	Ordering Code	d	D	No. of Flutes	I	L
1.0	EMT 1010 D16 1.0 ISO	10	10.0	4	16.5	73
1.0	EMT 1212 E20 1.0 ISO	12	12.0	5	20.5	84
1.25	EMT 1010 D16 1.25 ISO	10	10.0	4	16.9	73
1.5	EMT 1010 D15 1.5 ISO	10	10.0	4	15.8	73
1.5	EMT 1212 D20 1.5 ISO	12	12.0	4	20.3	84
1.75	EMT 1212 D20 1.75 ISO	12	12.0	4	20.1	84
2.0	EMT 1010 C17 2.0 ISO	10	10.0	3	17.0	73
2.0	EMT 1212 D21 2.0 ISO	12	12.0	4	21.0	84

Order example: EMT 1010 D15 1.5 ISO MT7

UN



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	Ordering Code	d	D	No. of Flutes	I	L
24	EMT 1010 D16 24 UN	10	10.0	4	16.4	73
20	EMT 1212 E21 20 UN	12	12.0	5	21.0	84
18	EMT 1212 D20 18 UN	12	12.0	4	20.5	84
16	EMT 1212 D21 16 UN	12	12.0	4	21.4	84
14	EMT 1212 D20 14 UN	12	12.0	4	20.9	84
12	EMT 1212 D20 12 UN	12	12.0	4	20.1	84

Order example: EMT 1212 D20 18 UN MT7

● First choice

○ Alternative

Product Identification

Mill-Thread Solid Carbide Ordering Codes

