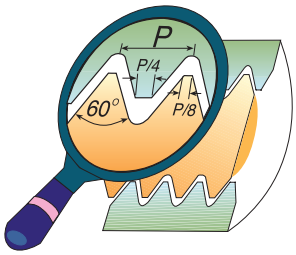
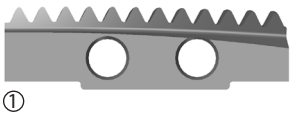
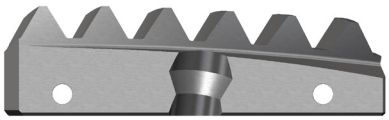
UN




①

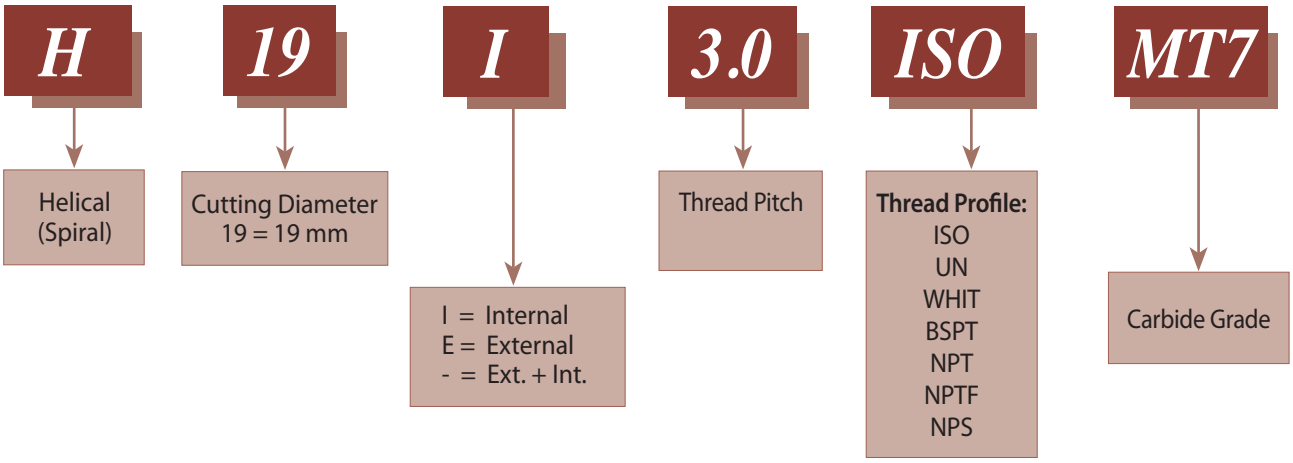

②

Insert Size	Fig.	Pitch TPI	Ext./ Int.	UN	UNC	UNF	UNS	Ordering code	Toolholder
H13	1	16	Int.	5/8, 11/16				H13 I 16 UN	SRH13...
		14	Int.				5/8	H13 I 14 UN	
		12	Int.	11/16				H13 I 12 UN	
H15	1	16	Int.			3/4		H15 I 16 UN	SRH15...
		14	Int.				3/4	H15 I 14 UN	
		12	Int.	3/4, 13/16				H15 I 12 UN	
		10	Int.		3/4		7/8 , 1	H15 I 10 UN	
H17	1	20	Int	1 1/16, 1 1/8		*13/16 - 1		H17 I 20 UN	SRH17...
		16	Int.	13/16 - 1				H17 I 16 UN	
		14	Int.			7/8 , 1		H17 I 14 UN	
		12	Int.	7/8				H17 I 12 UN	
		9	Int.		7/8			H17 I 9 UN	
H19	1	12	Int.	15/16		1		H19 I 12 UN	SRH19...
		8	Int.	1 1/16, 1 1/8	1			H19 I 8 UN	
H23	2	32	Int.	1			1 - 1 1/4	H23 I 32 UN	SRH23...
		24	Int.					H23 I 24 UN	
		20	Ext.					H23 E 20 UN	
		20	Int.	1 1/16 - 1 5/16				H23 I 20 UN	
		18	Ext.					H23 E 18 UN	
		18	Int.				1	H23 I 18 UN	
		16	Ext.					H23 E 16 UN	
		16	Int.	1 1/16 - 1 5/16				H23 I 16 UN	
		14	Ext.					H23 E 14 UN	
		14	Int.				≥1 1/8	H23 I 14 UN	
		12	Ext.					H23 E 12 UN	
		12	Int.	1 1/16 - 1 3/16		1 1/8		H23 I 12 UN	
		10	Ext.					H23 E 10 UN	
		10	Int.				≥1 1/8	H23 I 10 UN	
		8	Ext.					H23 E 8 UN	
		8	Int.	1 3/16 - 1 5/16				H23 I 8 UN	
		7	Ext.					H23 E 7 UN	
		7	Int.		1 1/4			H23 I 7 UN	
H28	2	12	Int.	1 5/16		1 1/4, 1 3/8		H28 I 12 UN	SRH28...
		8	Int.	1 3/8 - 1 7/16				H28 I 8 UN	
		6	Int.	1 7/16, 1 9/16	1 3/8, 1 1/2			H28 I 6 UN	
H32	2	24	Ext.				≥1 3/8	H32 E 24 UN	SRH32...
		20	Ext.					H32 E 20 UN	
		20	Int.	≥1 3/8				H32 I 20 UN	
		18	Ext.					H32 E 18 UN	
		18	Int.				≥1 3/4	H32 I 18 UN	
		16	Ext.					H32 E 16 UN	
		16	Int.	1 3/8 - 1 7/8				H32 I 16 UN	
		12	Ext.					H32 E 12 UN	
		12	Int.	1 7/16 - 1 7/8		1 1/2		H32 I 12 UN	
		8	Ext.					H32 E 8 UN	
		8	Int.	1 1/2 - 2				H32 I 8 UN	
		6	Ext.					H32 E 6 UN	
		6	Int.	1 5/8 - 1 7/8				H32 I 6 UN	
		5	Int.		1 3/4			H32 I 5 UN	
H40	2	6	Int.	1 15/16, 2				H40 I 6 UN	SRH40...
		4.5	Int.		2			H40 I 4.5 UN	

*Only UNEF

Product Identification - Ordering Codes

Spiral Mill - Thread Inserts



Spiral Mill - Thread Toolholders

