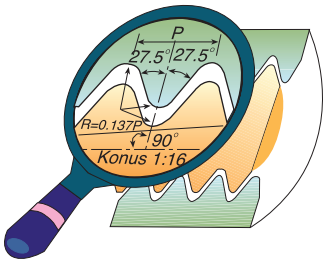
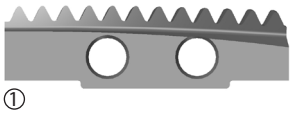
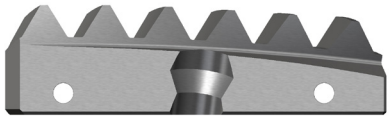
BSPT

Same insert for internal and external thread



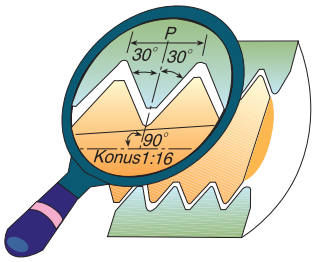

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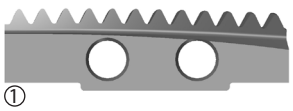

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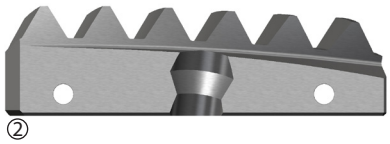
Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	19	**H13-19 BSPT**	3/8	SRH13...
H15	1	14	**H15-14 BSPT**	1/2 - 3/4	SRH15...
H17	1	14	**H17-14 BSPT**	1/2 - 3/4	SRH17...
H23	2	11	**H23-11 BSPT**	≥ 1"	SRH23...
H32	2	11	**H32-11 BSPT**	Int. ≥ 1 1/8" Ext. ≥ 1"	SRH32...
H45	2	11	**H45-11 BSPT**	Int. ≥ 1 3/4" Ext. ≥ 1"	SRH45...
H63	2	11	**H63-11 BSPT**	Int. ≥ 2 1/2" Ext. ≥ 1"	SRH63...

NPT

Same insert for internal and external thread



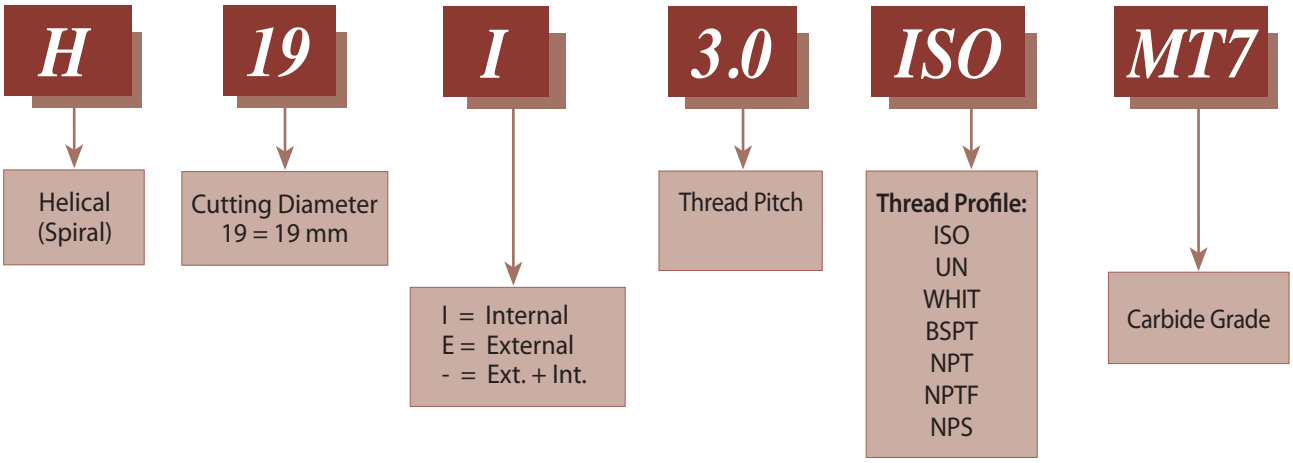

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②

Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	18	**H13-18 NPT**	3/8	SRH13...
H15	1	14	**H15-14 NPT**	1/2 - 3/4	SRH15...
H17	1	14	**H17-14 NPT**	1/2 - 3/4	SRH17...
H23	2	11.5	**H23-11.5 NPT**	1"-2"	SRH23...
H32	2	14	**H32-14 NPT**	Ext. 1/2" - 3/4"	SRH32...
		11.5	**H32-11.5 NPT**	Int. 1 1/4"-2" Ext. 1"- 2"	
H45	2	11.5	**H45-11.5 NPT**	Int. ≥ 2" Ext. ≥ 1"	SRH45...
		8	**H45- 8 NPT**	≥ 2 1/2"	
H63	2	11.5	**H63-11.5 NPT**	Ext. 1-2"	SRH63...
		8	**H63- 8 NPT**	≥ 3"	

Product Identification - Ordering Codes

Spiral Mill - Thread Inserts



Spiral Mill - Thread Toolholders

