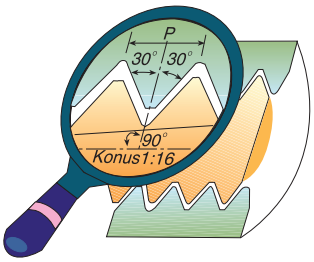
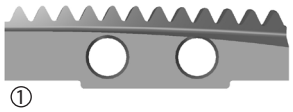
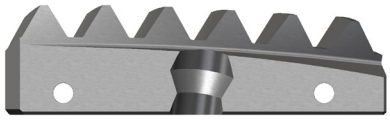
NPTF

Same insert for internal and external thread





①

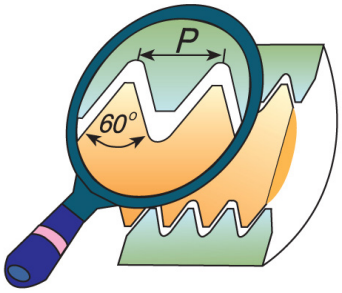


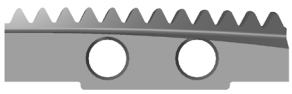
②

Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	18	**H13-18 NPTF**	3/8	SRH13...
H15	1	14	**H15-14 NPTF**	1/2 - 3/4	SRH15...
H17	1	14	**H17-14 NPTF**	1/2 - 3/4	SRH17...
H23	2	11.5	**H23-11.5 NPTF**	1"-2"	SRH23...
H32	2	11.5	**H32-11.5 NPTF**	Int. 1 1/4"-2" Ext. 1" -2"	SRH32...

NPS

Same insert for internal and external thread

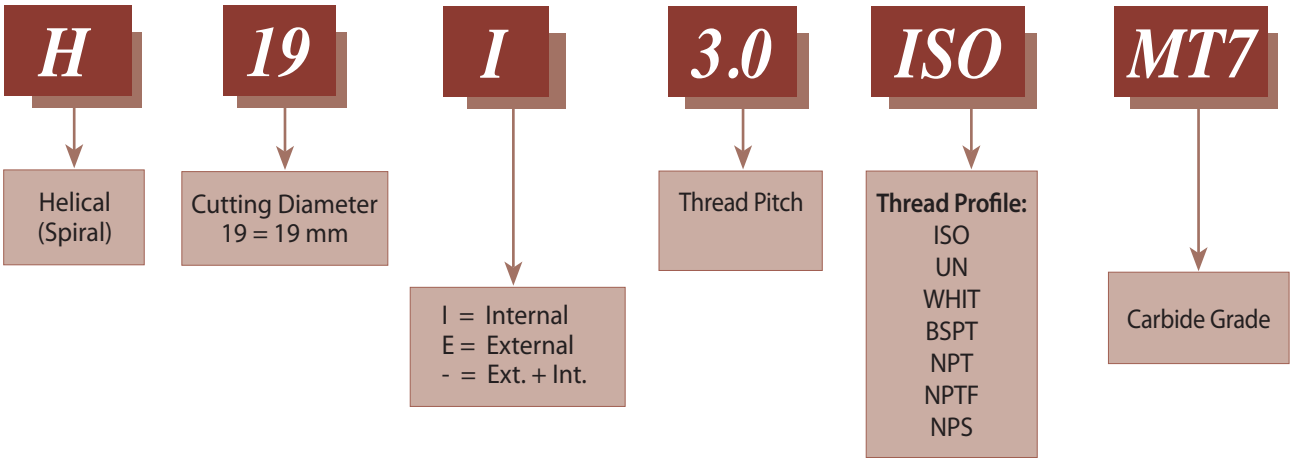




Insert Size	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	18	**H13- 18 NPS**	3/8	SRH13...
H15	14	**H15- 14 NPS**	1/2 - 3/4	SRH15...
H17	14	**H17- 14 NPS**	1/2 - 3/4	SRH17...

Product Identification - Ordering Codes

Spiral Mill - Thread Inserts



Spiral Mill - Thread Toolholders

