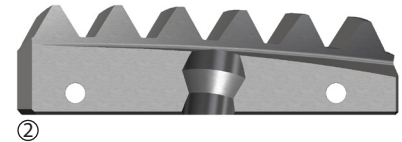
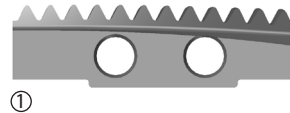
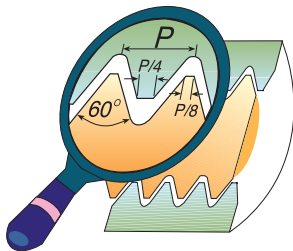


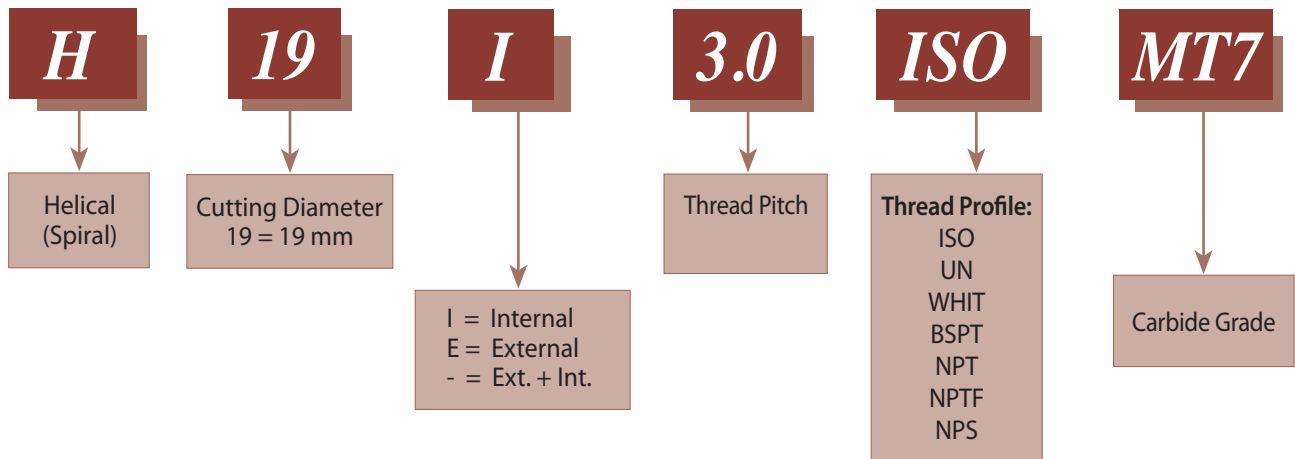
## ISO



Insert Size	Fig.	Pitch mm	Ext./ Int.	M coarse	M fine	Ordering code	Toolholder
H13	1	1.0	Int.		≥ 15	<b>H13 I 1.0 ISO</b>	SRH13...
		1.5	Int.		≥ 16	<b>H13 I 1.5 ISO</b>	
		2.0	Int.	M16	≥ 17	<b>H13 I 2.0 ISO</b>	
H15	1	1.0	Int.		≥ 17	<b>H15 I 1.0 ISO</b>	SRH15...
		1.5	Int.		≥ 18	<b>H15 I 1.5 ISO</b>	
		2.0	Int.		≥ 19	<b>H15 I 2.0 ISO</b>	
H17	1	2.5	Int.	M18	≥ 20	<b>H15 I 2.5 ISO</b>	SRH17...
		1.0	Int.		≥ 19	<b>H17 I 1.0 ISO</b>	
		1.5	Int.		≥ 20	<b>H17 I 1.5 ISO</b>	
H19	1	2.0	Int.		≥ 21	<b>H17 I 2.0 ISO</b>	SRH19...
		2.5	Int.	M20, M22	≥ 22	<b>H17 I 2.5 ISO</b>	
		1.5	Int.		≥ 22	<b>H19 I 1.5 ISO</b>	
H23	2	2.0	Int.		≥ 23	<b>H19 I 2.0 ISO</b>	SRH23...
		3.0	Int.	M24, M27	≥ 25	<b>H19 I 3.0 ISO</b>	
		1.0	Ext.		≥ 25	<b>H23 E 1.0 ISO</b>	
H28	2	1.0	Ext.		≥ 26	<b>H23 I 1.0 ISO</b>	SRH28...
		1.5	Ext.		≥ 26	<b>H23 I 1.5 ISO</b>	
		1.5	Int.		≥ 27	<b>H23 E 1.5 ISO</b>	
		2.0	Ext.		≥ 27	<b>H23 E 2.0 ISO</b>	
		2.0	Int.		≥ 27	<b>H23 I 2.0 ISO</b>	
		3.0	Ext.		≥ 29	<b>H23 E 3.0 ISO</b>	
		3.0	Int.		≥ 29	<b>H23 I 3.0 ISO</b>	
		3.5	Int.	M30, M33	≥ 30	<b>H23 I 3.5 ISO</b>	
4.0	Int.	M36	≥ 31	<b>H23 I 4.0 ISO</b>			
H32	2	4.0	Int.	M36, M39	≥ 40	<b>H28 I 4.0 ISO</b>	SRH32...
		1.0	Int.		≥ 34	<b>H32 I 1.0 ISO</b>	
		1.5	Ext.		≥ 35	<b>H32 E 1.5 ISO</b>	
		1.5	Int.		≥ 35	<b>H32 I 1.5 ISO</b>	
		2.0	Ext.		≥ 36	<b>H32 E 2.0 ISO</b>	
		2.0	Int.		≥ 36	<b>H32 I 2.0 ISO</b>	
		3.0	Ext.		≥ 36	<b>H32 E 3.0 ISO</b>	
		3.0	Int.		≥ 38	<b>H32 I 3.0 ISO</b>	
		3.5	Int.		≥ 39	<b>H32 I 3.5 ISO</b>	
		4.0	Ext.		≥ 39	<b>H32 E 4.0 ISO</b>	
H45	2	4.0	Int.	M39	≥ 40	<b>H32 I 4.0 ISO</b>	SRH45...
		4.5	Int.	M42, M45	≥ 41	<b>H32 I 4.5 ISO</b>	
		5.0	Int.	M48	≥ 42	<b>H32 I 5.0 ISO</b>	
		1.5	Ext.		≥ 48	<b>H45 E 1.5 ISO</b>	
		1.5	Int.		≥ 48	<b>H45 I 1.5 ISO</b>	
		2.0	Ext.		≥ 49	<b>H45 E 2.0 ISO</b>	
		2.0	Int.		≥ 49	<b>H45 I 2.0 ISO</b>	
		3.0	Int.		≥ 51	<b>H45 I 3.0 ISO</b>	
		3.5	Int.		≥ 52	<b>H45 I 3.5 ISO</b>	
H63	2	4.0	Int.	M52	≥ 55	<b>H45 I 4.0 ISO</b>	SRH63...
		4.5	Int.		≥ 54	<b>H45 I 4.5 ISO</b>	
		5.0	Int.	M56, M60	≥ 56	<b>H45 I 5.0 ISO</b>	
		5.5	Int.	M64, M68	≥ 57	<b>H45 I 5.5 ISO</b>	
		6.0	Int.		≥ 57	<b>H45 I 6.0 ISO</b>	
		1.5	Int.		≥ 66	<b>H63 I 1.5 ISO</b>	
		2.0	Int.		≥ 67	<b>H63 I 2.0 ISO</b>	
		3.0	Int.		≥ 69	<b>H63 I 3.0 ISO</b>	
4.0	Int.		≥ 71	<b>H63 I 4.0 ISO</b>			
		6.0	Int.		≥ 75	<b>H63 I 6.0 ISO</b>	

## Product Identification - Ordering Codes

### Spiral Mill - Thread Inserts



## Spiral Mill - Thread Toolholders

