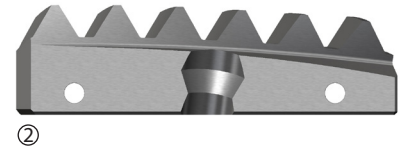
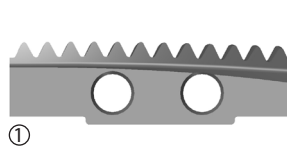
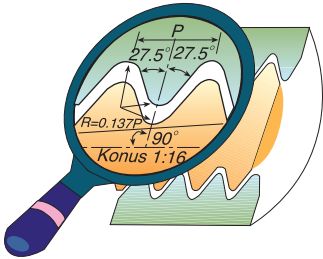


BSPT

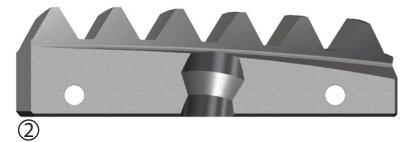
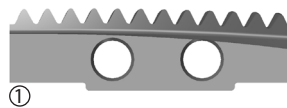
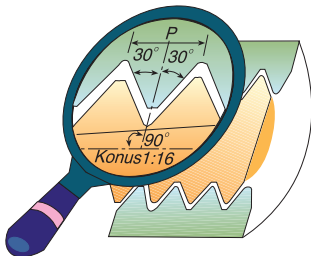
Same insert for internal and external thread



Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	19	H13-19 BSPT	3/8	SRH13...
H15	1	14	H15-14 BSPT	1/2 - 3/4	SRH15...
H17	1	14	H17-14 BSPT	1/2 - 3/4	SRH17...
H23	2	11	H23-11 BSPT	≥ 1"	SRH23...
H32	2	11	H32-11 BSPT	Int. ≥ 1 1/8" Ext. ≥ 1"	SRH32...
H45	2	11	H45-11 BSPT	Int. ≥ 1 3/4" Ext. ≥ 1"	SRH45...
H63	2	11	H63-11 BSPT	Int. ≥ 2 1/2" Ext. ≥ 1"	SRH63...

NPT

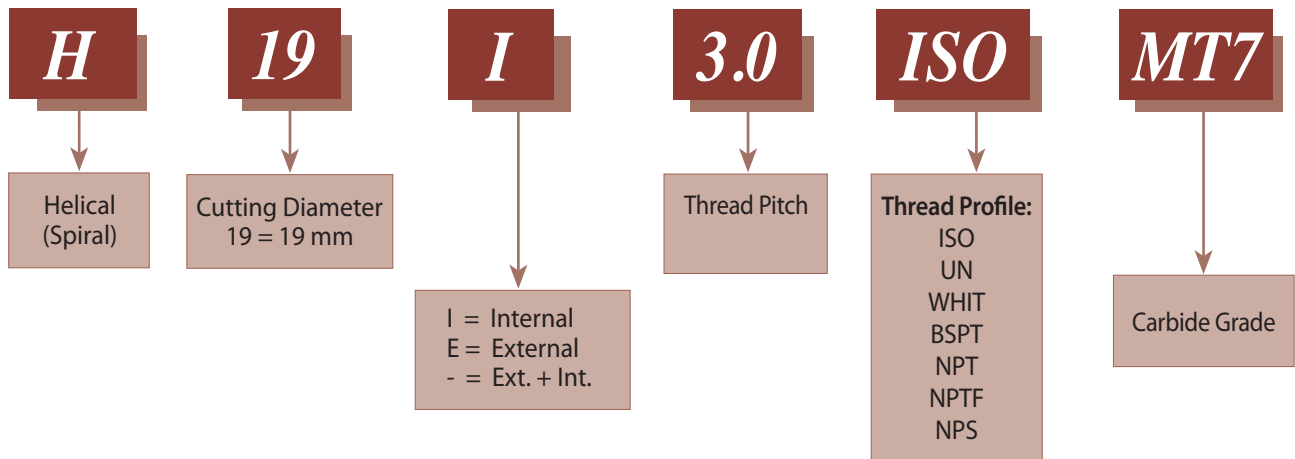
Same insert for internal and external thread



Insert Size	Fig.	Pitch TPI	Ordering code	Thread Size	Toolholder
H13	1	18	H13-18 NPT	3/8	SRH13...
H15	1	14	H15-14 NPT	1/2 - 3/4	SRH15...
H17	1	14	H17-14 NPT	1/2 - 3/4	SRH17...
H23	2	11.5	H23-11.5 NPT	1" - 2"	SRH23...
H32	2	14	H32-14 NPT	Ext. 1/2" - 3/4"	SRH32...
		11.5	H32-11.5 NPT	Int. 1 1/4" - 2" Ext. 1" - 2"	
H45	2	11.5	H45-11.5 NPT	Int. ≥ 2" Ext. ≥ 1"	SRH45...
		8	H45-8 NPT	≥ 2 1/2"	
H63	2	11.5	H63-11.5 NPT	Ext. 1 - 2"	SRH63...
		8	H63-8 NPT	≥ 3"	

Product Identification - Ordering Codes

Spiral Mill - Thread Inserts



Spiral Mill - Thread Toolholders

