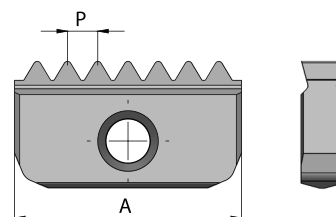
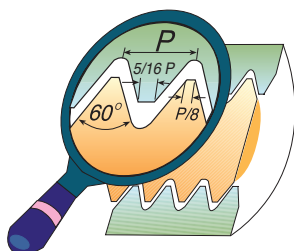


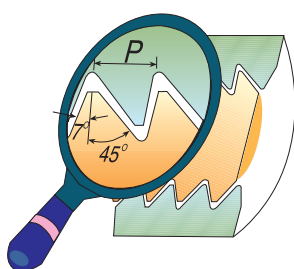
## UNJ



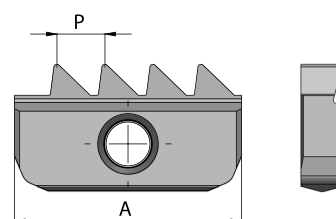
| Pitch<br>TPI |      | Insert Size = A |             |
|--------------|------|-----------------|-------------|
|              |      | 14              | 21          |
| 24           | Ext. | 14 E 24 UNJ     | 21 E 24 UNJ |
| 24           | Int. | 14 I 24 UNJ     | 21 I 24 UNJ |
| 20           | Ext. | 14 E 20 UNJ     | 21 E 20 UNJ |
| 20           | Int. | 14 I 20 UNJ     | 21 I 20 UNJ |
| 18           | Ext. | 14 E 18 UNJ     | 21 E 18 UNJ |
| 18           | Int. | 14 I 18 UNJ     | 21 I 18 UNJ |
| 16           | Ext. | 14 E 16 UNJ     | 21 E 16 UNJ |
| 16           | Int. | 14 I 16 UNJ     | 21 I 16 UNJ |
| 14           | Ext. | 14 E 14 UNJ     | 21 E 14 UNJ |
| 14           | Int. | 14 I 14 UNJ     | 21 I 14 UNJ |
| 12           | Ext. | 14 E 12 UNJ     | 21 E 12 UNJ |
| 12           | Int. | 14 I 12 UNJ     | 21 I 12 UNJ |

Order example: 21E 16 UNJ MT7

## American Buttress



ABUT thread inserts are one-sided and may be used for both External and Internal threading



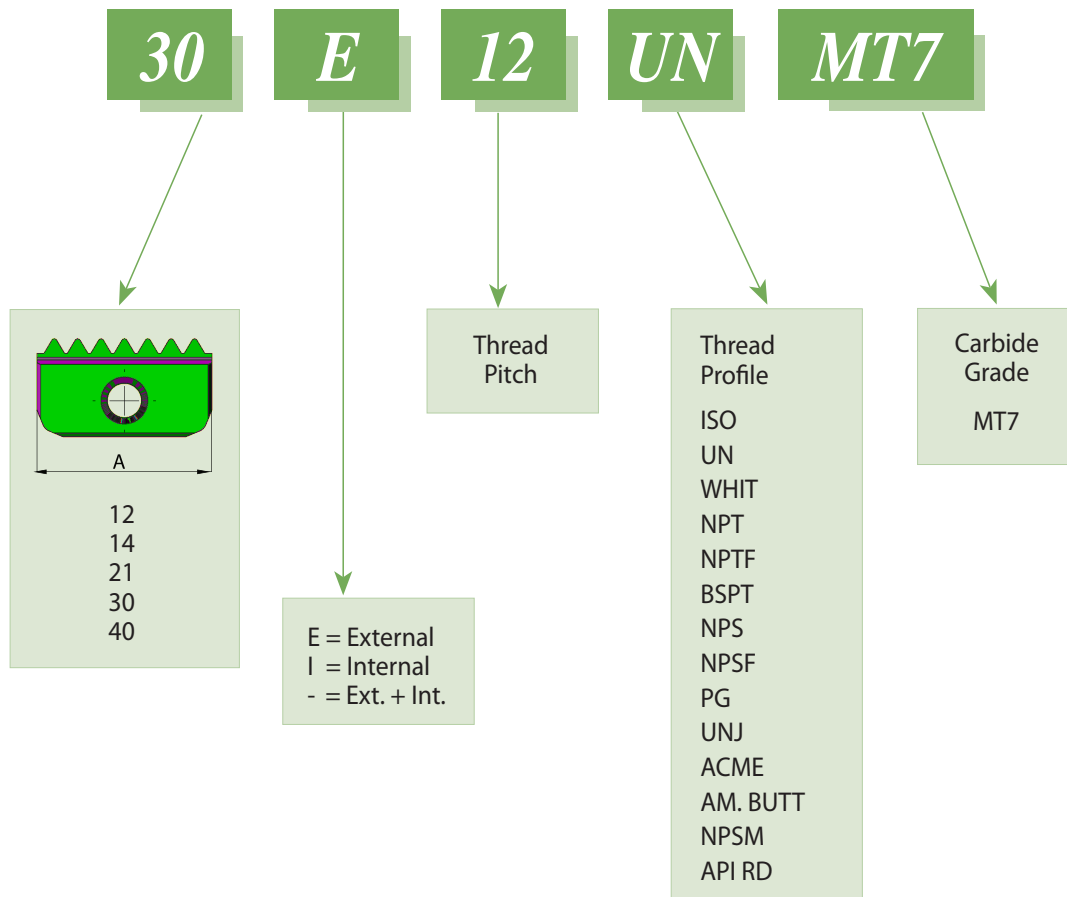
| Pitch<br>TPI | Insert Size = A |               |             |
|--------------|-----------------|---------------|-------------|
|              | 21              | 30            | 40          |
| 16           | 21 - 16 ABUT    | 30 - 16 ABUT  |             |
| 12           | 21 - 12 ABUT    | 30 - 12 ABUT  |             |
| 10           | 21 - 10 ABUT    | 30 - 10 ABUT  |             |
| 8            | 21 - 8 ABUT     | 30 - 8 ABUT   |             |
| 6            |                 | 30 - 6 ABUT   |             |
| 4            |                 | * 30 - 4 ABUT | 40 - 4 ABUT |

Order example: 30 - 6 ABUT MT7

\* Inserts to be used only on Multi-Insert toolholders see page B02-5

## Product Identification

### Mill-Thread Inserts Ordering Codes



|   | Insert Size = A |     |     |     |     |
|---|-----------------|-----|-----|-----|-----|
|   | 12              | 14  | 21  | 30  | 40  |
| H | 6.3             | 7.5 | 12  | 16  | 20  |
| T | 2.9             | 3.1 | 4.7 | 5.5 | 6.3 |

