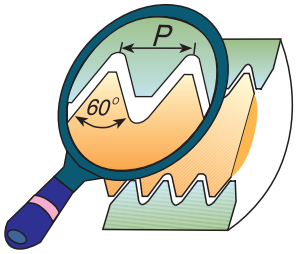
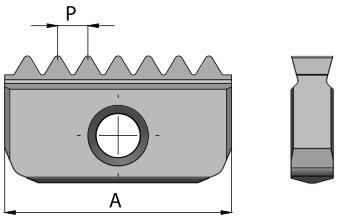
# NPS



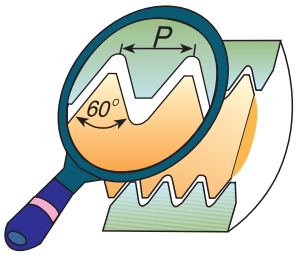

Same Insert for External and Internal thread



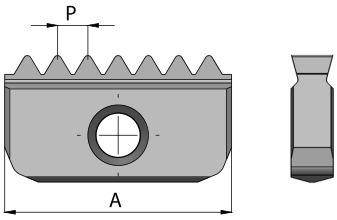

| Pitch TPI | Insert Size = A | | | | |
|---|---|---|---|---|---|
| | 12 | 14 | 21 | 30 | 40 |
| 18 | * 12-18 NPS | 14-18 NPS | | | |
| 14 | | 14-14 NPS | 21-14 NPS | | |
| 11.5 | | | 21-11.5 NPS | 30-11.5 NPS | 40-11.5 NPS |
| 8 | | | | 30- 8 NPS | 40- 8 NPS |

Order example: 30-11.5 NPS MT7
* One cutting edge

# NPSF




Same Insert for External and Internal thread

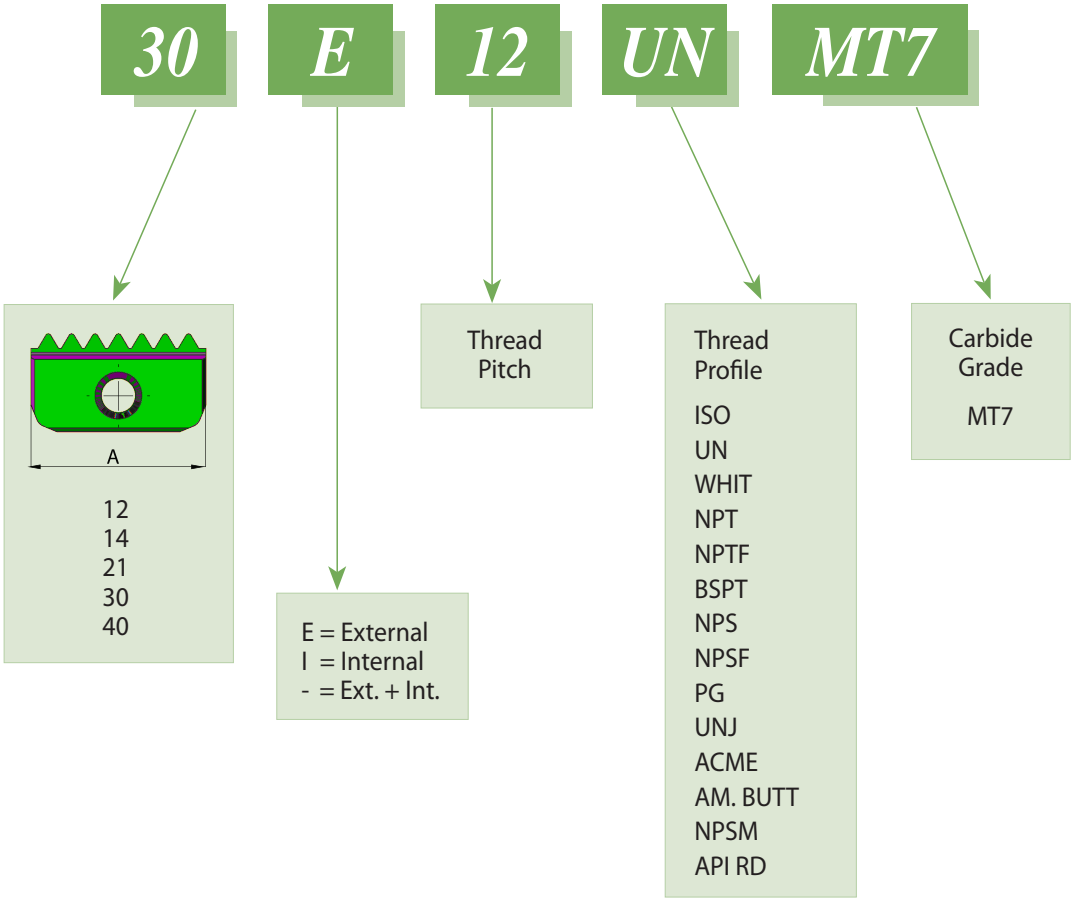



| Pitch TPI | Insert Size = A | | | | |
|---|---|---|---|---|---|
| | 12 | 14 | 21 | 30 | 40 |
| 18 | * 12-18 NPSF | 14-18 NPSF | | | |
| 14 | | 14-14 NPSF | 21-14 NPSF | | |
| 11.5 | | | 21-11.5 NPSF | 30-11.5 NPSF | 40-11.5 NPSF |
| 8 | | | | 30- 8 NPSF | 40- 8 NPSF |

Order example: 21-14 NPSF MT7
* One cutting edge

# Product Identification

## Mill-Thread Inserts Ordering Codes




| | Insert Size = A | | | | |
|---|---|---|---|---|---|
| | 12 | 14 | 21 | 30 | 40 |
| H | 6.3 | 7.5 | 12 | 16 | 20 |
| T | 2.9 | 3.1 | 4.7 | 5.5 | 6.3 |

