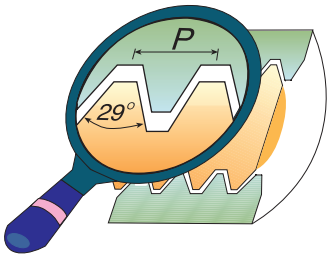
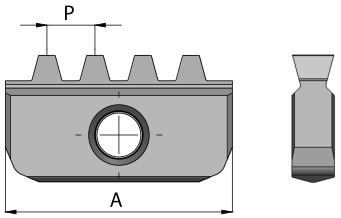
ACME



Inserts for Internal threads



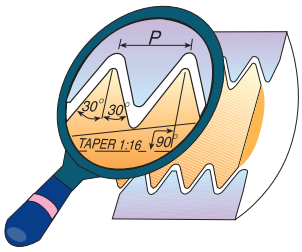
Pitch TPI		Insert Size = A		
		21	30	40
12	Int.	21 I 12 ACME	30 I 12 ACME	
10	Int.	21 I 10 ACME	30 I 10 ACME	
8	Int.	21 I 8 ACME	30 I 8 ACME	
6	Int.		30 I 6 ACME	
5	Int.		30 I 5 ACME	
4	Int.		* 30 I 4 ACME	40 I 4 ACME
3.5	Int.			40 I 3.5 ACME
3	Int.			** 40 I 3 ACME

Order example: 21 I 8 ACME MT7

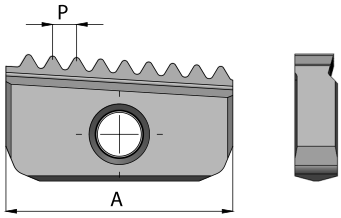
* Inserts to be used only on Multi-Insert toolholders see page B02-5

** One cutting edge

API RD



API RD thread inserts are one-sided and may be used for both External and Internal threading

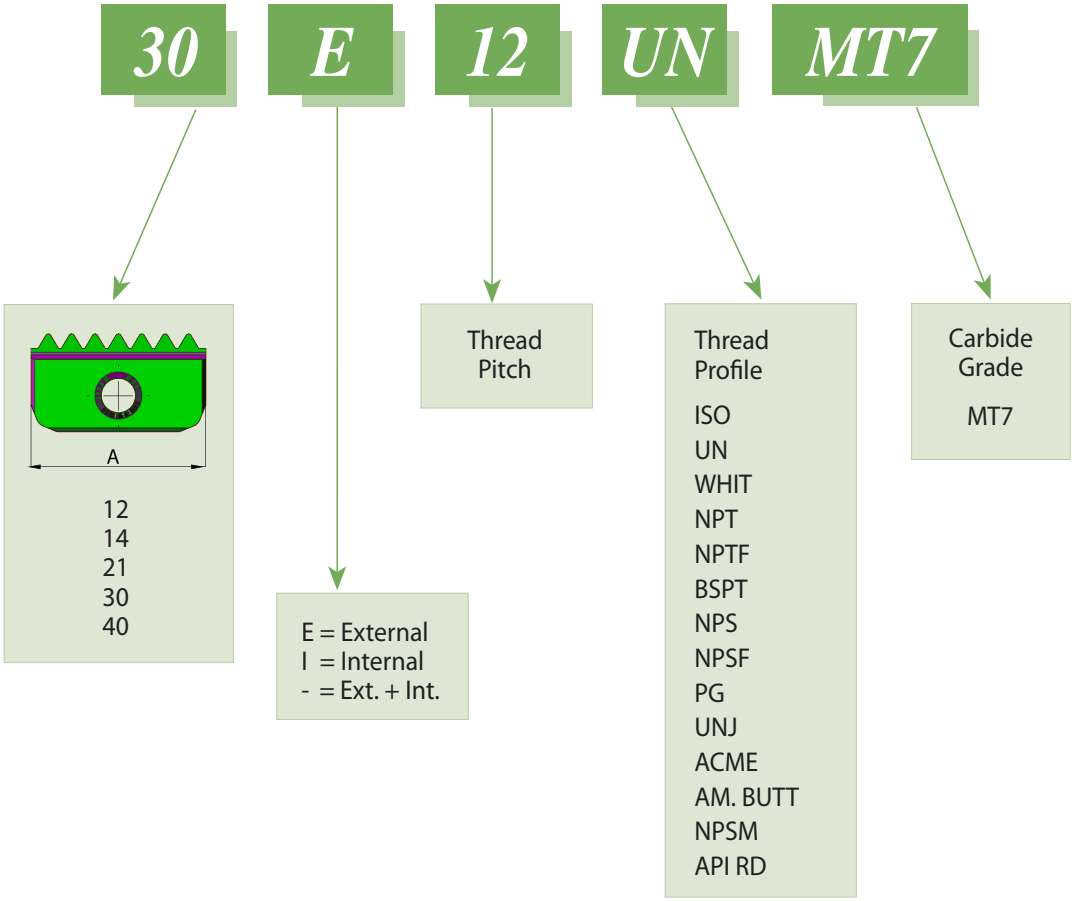


Pitch TPI	Insert Size = A		
	21	30	40
10	21 - 10 API RD	30 - 10 API RD	
8		30 - 8 API RD	40 - 8 API RD

Order example: 30 - 8 API RD MT7

Product Identification

Mill-Thread Inserts Ordering Codes



	Insert Size = A				
	12	14	21	30	40
H	6.3	7.5	12	16	20
T	2.9	3.1	4.7	5.5	6.3

